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ECOMFORT PLUS 25 HE

*Installation and
servicing instructions*

benchmark
COLLECTIVE MARK

THE MARK OF QUALITY FOR THE INSTALLATION, COMMISSIONING
AND SERVICING OF DOMESTIC HEATING AND HOT WATER SYSTEMS

WRAS
APPROVED
PRODUCT

 **sime**[®]

Code Of Practice

For the installation, commissioning and servicing
of domestic heating and hot water products

Benchmark places responsibilities on both manufacturers and installers.* The purpose is to ensure that customers** are provided with the correct equipment for their needs, that it is installed, commissioned and serviced in accordance with the manufacturer's instructions by competent persons and that it meets the requirements of the appropriate Building Regulations. Installers are required to carry out work in accordance with the following:

Standards of Work

- Be competent and qualified to undertake the work required.
- Install, commission, service and use products in accordance with the manufacturer's instructions provided.
- Ensure that where there is responsibility for design work, the installation is correctly sized and fit for purpose.
- Meet the requirements of the appropriate Building Regulations. Where this involves notifiable work be a member of a Competent Persons Scheme or confirm that the customer has notified Local Authority Building Control (LABC), prior to work commencing.
- Complete all relevant sections of the Benchmark Checklist/Service Record when carrying out commissioning or servicing of a product or system.
- Ensure that the product or system is left in a safe condition and, whenever possible, in good working order.
- Highlight to the customer any remedial or improvement work identified during the course of commissioning or servicing work.
- Refer to the manufacturer's helpline where assistance is needed.
- Report product faults and concerns to the manufacturer in a timely manner.

Customer Service

- Show the customer any identity card that is relevant to the work being carried out prior to commencement or on request.
- Give a full and clear explanation/demonstration of the product or system and its operation to the customer.
- Hand over the manufacturer's instructions, including the Benchmark Checklist, to the customer on completion of an installation.
- Obtain the customer's signature, on the Benchmark Checklist, to confirm satisfactory demonstration and receipt of manufacturer's instructions.
- Advise the customer that regular product servicing is needed, in line with manufacturers' recommendations, to ensure that safety and efficiency is maintained.
- Respond promptly to calls from a customer following completion of work, providing advice and assistance by phone and, if necessary, visiting the customer.
- Rectify any installation problems at no cost to the customer during the installer's guarantee period.



*The use of the word "installer" is not limited to installation itself and covers those carrying out installation, commissioning and/or servicing of heating and hot water products, or the use of supporting products (such as water treatment or test equipment).

**Customer includes householders, landlords and tenants.

The Benchmark Scheme

Sime Ltd is a licensed member of the Benchmark Scheme which aims to improve the standards of installation and commissioning of domestic heating and hot water systems in the UK and to encourage regular servicing to optimise safety, efficiency and performance.

Benchmark is managed and promoted by the Heating and Hotwater Industry Council.
For more information visit www.centralheating.co.uk



Ecomfort Plus 25 HE:

Gas Council number 47-283-13

These appliances comply with the S.E.D.B.U.K. scheme, band "A"

CONTENTS

1	DESCRIPTION OF THE BOILER	pag. 7
2	INSTALLATION	pag. 11
3	CHARACTERISTICS	pag. 17
4	USE AND MAINTENANCE (including BENCHMARK)	pag. 20
5	FAULT FINDING	pag. 25
6	REPLACEMENT OF PARTS	pag. 28
7	EXPLODED VIEWS	pag. 30

Important Information

IT IS A STATUTORY REQUIREMENT THAT ALL GAS APPLIANCES ARE INSTALLED BY COMPETENT PERSONS, IN ACCORDANCE WITH THE GAS SAFETY (INSTALLATION AND USE) REGULATIONS (CURRENT EDITION). The manufacturer's instructions must not be taken as overriding any statutory requirements, and failure to comply with these regulations may lead to prosecution.

No modifications to the appliance should be made unless they are fully approved by the manufacturer.

GAS LEAKS: DO NOT OPERATE ANY ELECTRICAL SWITCH, OR USE A NAKED FLAME. TURN OFF THE GAS SUPPLY AND VENTILATE THE AREA BY OPENING DOORS AND WINDOWS CONTACT THE GAS EMERGENCY SERVICE ON 0800111999.



Please refer to commissioning instructions for filling in the checklist of this installation guide.

Note: All Gas Safe registered installers carry a ID Card.

You can check your installer is Gas Safe Registered by calling 0800 408 5577

SIME COMBINATION BOILERS Installer checklist

Please remember to carry out the following checks after installation. This will achieve complete customer satisfaction, and avoid unnecessary service calls. A charge will be made for a service visit where the fault is not due to a manufacturing defect.

- Has a correct by-pass been fitted and adjusted?
- Has the system and boiler been flushed?
- Is the system and boiler full of water, and the correct pressure showing on the pressure gauge?
- Is the Auto Air Vent open?
- **Has the pump been rotated manually?**
- Is the gas supply working pressure correct?
- Is the boiler wired correctly? (See installation manual).
- **Has the D.H.W. flow rate been set to the customer requirements?**
- Has the customer been fully advised on the correct use of the boiler, system and controls?
- Has the Benchmark Checklist in the use and maintenance section of this manual been completed?
- **Has the Aquaguard Filter been cleaned [see 4.9]?**
- **Has the condensate trap been filled [see section 2]?**

Dealing with Condensate

Five suitable drainage points

1. Internal drain stack pipe
2. Waste water pipe *
3. External drain or gully *
4. Rainwater hoppers that carry both rain water and foul water *
5. Purpose-made soakaways

* Care should be taken not to contaminate any "Grey Water Systems"

Pipework

Condensate pipework should be plastic, same as used for standard wastewater plumbing.

Similarly the drainage system where the condensate discharges to should also be resistant to the acidic condensate.

Connection to the internal trap in the boiler can be achieved by using a 20mm solvent weld socket.

Pipework should be kept as short as possible.

External runs should be avoided, but when necessary be a minimum of 3 meters in 32mm diameter pipework and lagged to avoid freezing, this also applies to pipe runs in unheated areas such as garages.

To reduce the possibility of condensate being trapped in the pipe, the number of bends should be kept to a minimum.

Pipework must be angled down from the boiler with a fall of at least 2.5.

The pipework must be supported at a distance of 0.5m for inclined runs and 1.0m for vertical runs.

Condensate traps

Where the condensate drain is not sealed to the discharge connection a trap will be required. The water seal should be 38mm or more for external discharge and 75mm or more for internal discharge. When connecting to an external stack the trap should be located within the building.

Stack Pipes

Condensate connections should be at least 450mm above any bend at the bottom of a stack pipe in a single or multi-story dwelling up to 3 storeys.

There are specific requirements when connecting to a stack pipe serving multi-storey buildings greater than 3 storeys.

All connections to stack pipes should avoid cross flow between other Branch pipes.

Soakaways

Any soakaways have to be purpose-made and located as close to the boiler as possible, but clear of the buildings foundations and any buried services. The best option is to purchase a soakaway from a drainage manufacturer and install it to the manufacturers recommendation.

1 DESCRIPTION OF THE BOILER

1.1 INTRODUCTION

“ECOMFORT PLUS 25 HE” is a boiler that has a condensing heat exchanger down-

stream from the fan to allow the heat contained in exhaust fumes to be recovered. The boiler is equipped as standard with frost protection and circulating pump anti-

jamming system.

The instructions given in this manual are provided to ensure proper installation and correct operation of the appliance.

1.2 DIMENSIONS

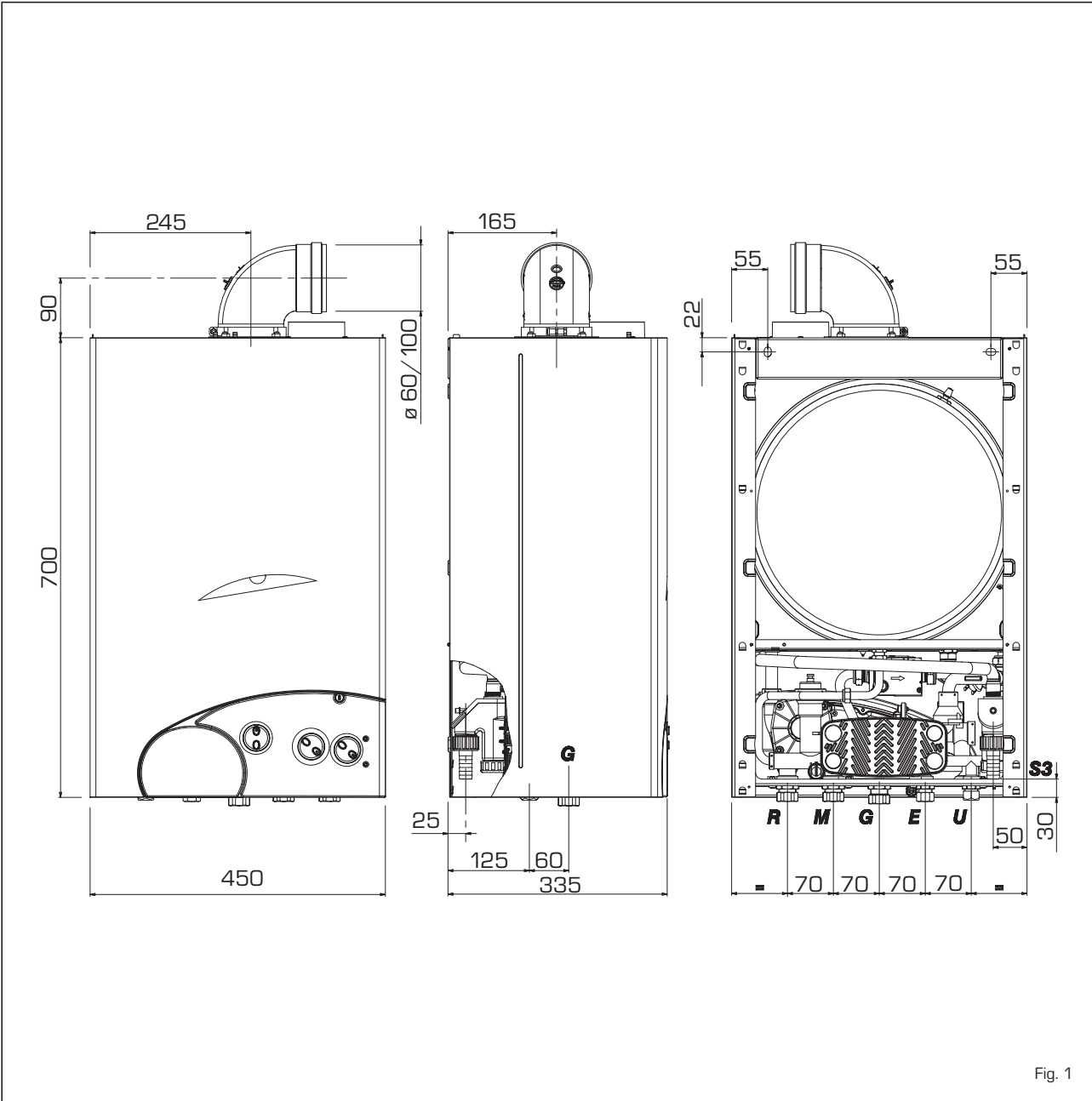


TABLE 1 - Connections “ECOMFORT PLUS 25 HE”

R	C.H. return	22 mm	Compression
M	C.H. flow	22 mm	Compression
G	Gas connection	15 mm	Compression
E	D.H.W. inlet	15 mm	Compression
U	D.H.W. outlet	15 mm	Compression
S3	Condensation outlet \varnothing 20		

TABLE 2 - Minimum clearances

	For ventilation	For servicing
ABOVE THE APPLIANCE CASING	400 mm	300 mm
AT THE R.H.S.	15 mm	15 mm
AT THE L.H.S.	15 mm	15 mm
BELOW THE APPLIANCE CASING	200 mm	200 mm
IN FRONT OF THE APPLIANCE	100 mm	500 mm



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1.3 TECHNICAL FEATURES

ECOMFORT PLUS		25 HE
Heat output nominal (80-60°C)	kW	25.0
Heat output nominal (50-30°C)	kW	27.2
Heat output minimum (80-60°C)	kW	9.6
Heat output minimum (50-30°C)	kW	10.2
Heat input nominal	kW	25.5
Heat input minimum	kW	10.2
Efficiency min./nom. output (80-60°C)	%	94.2/98.3
Efficiency min./nom. output (50-30°C)	%	100.0/106.8
Seasonal efficiency rating (SEDBUK)		(A)
Thermal efficiency (CEE 92/42 directive)		★★★★
Class NOx		3
Smokes temperature maximum (80-60°C)	°C	60
Smokes temperature minimum (80-60°C)	°C	60
Smokes temperature maximum (50-30°C)	°C	40
Smokes temperature minimum (50-30°C)	°C	40
Smokes flow	kg/h	58.0
CO ₂ maximum/minimum G20	%	7.0/2.5
CO ₂ maximum/minimum G30/G31	%	8.0/2.8
Adsorbed power consumption	W	150
Electrical protection grade	IP	X4D
CE certification	n°	1312BT5040
Category		II ₂ H ₃ +
Type		B22P-52P/C12-32-42-52-82

WEIGHT	kg	43
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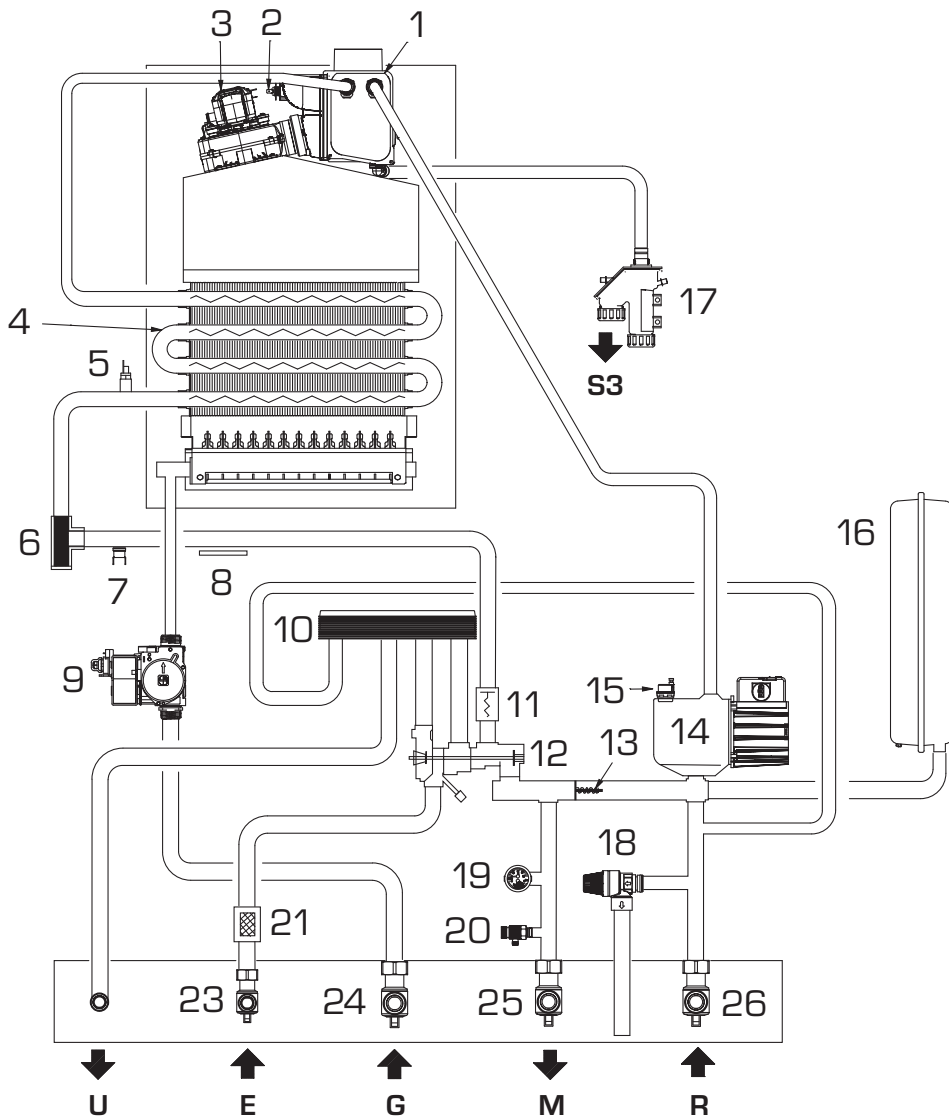
CENTRAL HEATING		
Maximum water head	bar	3
Maximum temperature	°C	85
Water content boiler	l	5.0
C.H. setting range	°C	30/80
Expansion vessel capacity	l	8
Expansion vessel pressure	bar	1

DOMESTIC HOT WATER		
Minimum/Maximum pressure	bar	0.2/7.0
D.H.W. flow rate (EN 625)	l/min	11.7
Continuous D.H.W. flow rate Δt 30°C	l/min	11.9
Continuous D.H.W. flow rate Δt 35°C	l/min	10.1
D.H.W. setting range	°C	30/60

GAS PRESSURE AND NOZZLES		
Gas supply pressure G20	mbar	20
Gas supply pressure G30	mbar	28-30
Gas supply pressure G31	mbar	37
Nozzles quantity	n°	12
Nozzles diameter G20	ø	1.30
Nozzles diameter G30/G31	ø	0.77
Burner gas pressure min./max. G20	mbar	2.0/11.5
Burner gas pressure min./max. G30	mbar	4.8/28.5
Burner gas pressure min./max. G31	mbar	4.8/36.5
C.H. gas consumption G20	m ³ /h	2.70
C.H. gas consumption G30/G31	kg/h	2.01

1.4 FUNCTIONAL DIAGRAM

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- ES
- PT
- FR
- NL



KEY

- | | |
|----------------------------|-------------------------------|
| 1 Post-condenser | 17 Condensation water trap |
| 2 Smoke stat 95° | 18 Safety valve |
| 3 Fan | 19 Temperature/pressure gauge |
| 4 Main exchanger | 20 Boiler drain |
| 5 SM sensor (thermister) | 21 D.H.W. filter |
| 6 Aqua Guard Filter System | 23 D.H.W. inlet cock |
| 7 Safety stat 100° | 24 Gas cock |
| 8 Thermometer sensor | 25 C.H. flow cock |
| 9 Gas valve | 26 C.H. return cock |
| 10 D.H.W. exchanger | R C.H. return |
| 11 Water flow switch | M C.H. flow |
| 12 Divertor valve | G Gas connection |
| 13 Automatic by-pass | E D.H.W. inlet |
| 14 Circulating pump | U D.H.W. outlet |
| 15 Auto air vent | S3 Condensation outlet ø 20 |
| 16 Expansion vessel | |

Fig. 2

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1.5 MAIN COMPONENTS

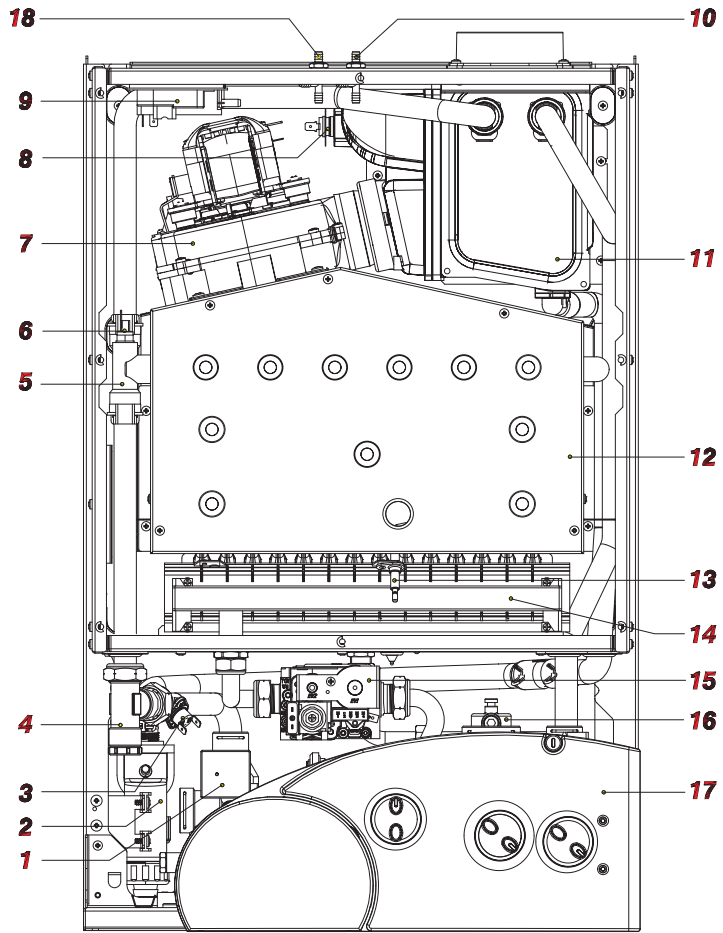
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KEY

- 1 Water flow switch
- 2 Water trap
- 3 Safety stat 100°
- 4 Aqua Guard Filter System
- 5 Main exchanger
- 6 SM sensor (thermister)
- 7 Fan
- 8 Smoke stat 95°
- 9 Smoke pressure switch
- 10 Positive test point
- 11 Post-condenser
- 12 Combustion chamber
- 13 Ignition/ ionization electrode
- 14 Burner
- 15 Gas valve
- 16 Automatic air vent
- 17 Control panel
- 18 Negative test point

Fig. 3

2 INSTALLATION

The boiler must be installed in a fixed location and only by specialized and qualified person in compliance with all instructions contained in this manual. The boiler should be installed in accordance with the Gas Safety Regulations.

It is important that the condensate trap be filled prior to operating the boiler. The trap can be filled by pouring water carefully into the inner flue connection prior to installation of the flue. Care should be taken not to allow any water to enter the outer flue.

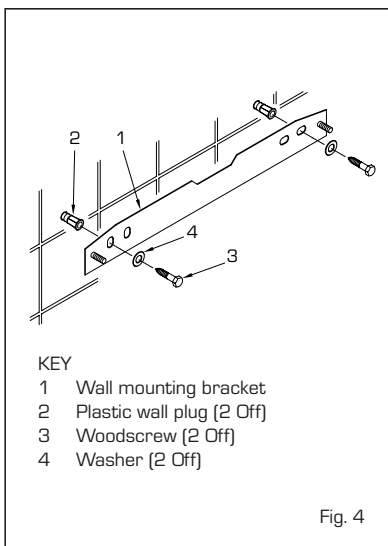
2.1 VENTILATION REQUIREMENTS

Detailed recommendations for air supply are given in BS5440:2. The following notes are for general guidance:

- It is not necessary to have a purpose provided air vent in the room or compartment in which the appliance is installed.

2.2 FIXING THE WALL MOUNTING BRACKET

- Mark the position of the two wall mounting bracket fixing holes and the flue/air duct hole on the appropriate wall(s).
- Drill the top two fixing holes using a 10 mm masonry drill and fit the plastic plugs provided.
- Cut the hole in the wall for the flue/air duct. The diameter should not be less than 100 mm (4 in) and must be horizontal. If the hole is not accessible from the outside of the building, its minimum diameter should be sufficient to allow the insertion of the wall liner (130 mm - 5 1/4 in diameter) which will be sealed with mortar.
- Accurately measure the wall thickness, and note this dimension for later use.
- Secure the wall mounting bracket in position using the screws provided. Ensure that it is the correct way up, as indicated in fig. 4.



2.3 CONNECTING UP SYSTEM

Before proceeding to connect up the boiler, you are recommended to flush out the system in order to eliminate any foreign bodies that might be detrimental to the operating efficiency of the appliance. When making the hydraulic connections, make sure that the clearances indicated in fig. 1 are respected. To facilitate the hydraulic connections the boiler is equipped with a valve pack complete with instructions sheet.

A safety valve set at 3 bar is fitted to the appliance, the discharge pipe provided should be extended to terminate safely away from the appliance and where a discharge would not cause damage to persons or property but would be detected. The pipe should be a minimum of 15 mm Ø and should be able to withstand boiling water; any should avoid sharp corners or upward pipe runs where water may be retained.

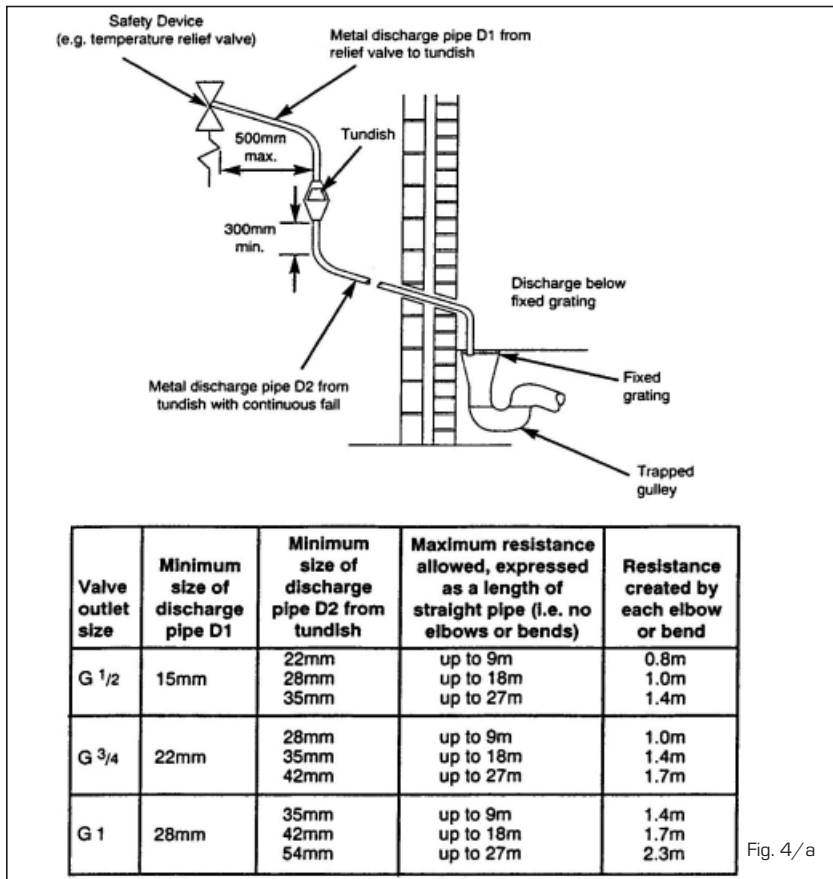
The gas connection must be made using seamless steel or copper pipe (Mannesmann type), galvanized and with threaded joints provided with gaskets, excluding three-piece connections, except for initial and end connections. Where the piping has to pass through walls, a suitable insulating sleeve must be provided. When sizing gas piping, from the meter to the boiler, take into account both the volume flow rates (consumption) in m³/h and the relative density of the gas in question. The sections of the piping making up the system must be such as to guarantee a supply of

gas sufficient to cover the maximum demand, limiting pressure loss between the gas meter and any apparatus being used to not greater than 1.0 mbar for family II gases (natural gas). An adhesive data badge is sited inside the front panel; it contains all the technical data identifying the boiler and the type of gas for which the boiler is arranged.

2.3.1 Connection of condensation water trap (fig. 4/a)

To ensure safe disposal of the condensate produced by the flue gases, reference should be made to BS6798:2000. The boiler incorporates a condensate trap which has a seal of 75mm, therefore no additional trap is required. The condensate should ideally be discharged internally into an internal waste pipe(washing machine/sink waste) or a soil pipe to avoid the risk of freezing. External pipe runs should be avoided, but if it is necessary, the pipework should be at least 32mm and protected from the risk of freezing with a waterproof insulation and the length kept to a minimum and not exceeding 3 m. termination should be into an external gully or purpose made soakaway.

NOTE: All pipework must have a continuous fall from the boiler and must be resistant to corrosion by condensate, copper or steel is NOT suitable. It should be noted that the connection of a condensate pipe to a drain may be subject to local building control requirements.



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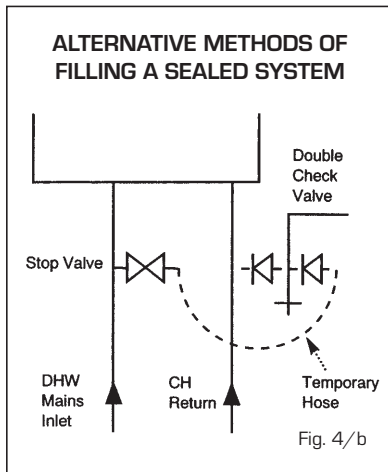
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2.3.2 Requirements for sealed water systems

The heating system design should be based on the following information:

- a) The available pump head is given in fig. 16.
- b) The burner starts when the C.H. flow reaches 400÷450 l/h. This safety condition is ensured by the flow switch.
- c) The appliance is equipped with an internal by-pass that operates with system heads (H) greater than 3 m. The maximum flow through the by-pass is about 300 l/h. If thermostatic radiator valves are to be installed, at least one radiator should be without a thermostatic valve (usually the bathroom radiator).
- d) A sealed system must only be filled by a competent person using one of the approved methods shown in fig. 4/b. The system design should incorporate the connections appropriate to one of these methods.



2.4 CHARACTERISTICS OF FEEDWATER

- All recirculatory systems will be subject to corrosion unless an appropriate water treatment is applied. This means that the efficiency of the system will deteriorate as corrosion sludge accumulates within the system, risking damage to pump and valves, boiler noise and circulation problems.
 - For optimum performance after installation this boiler and its associated central heating system must be flushed in accordance with the guidelines given in BS 7593 "Treatment of water in domestic hot water central heating systems".
 - This must involve the use of a proprietary cleanser, such as Sentinel X300 or X400, or Fernox Superfloc. Full instructions are supplied with the products, but for immediate information please contact GE Betz (0151 420 9563) or Fernox (01799 550 811) directly.
 - For long term protection against corrosion and scale, after flushing it is recommended that an inhibitor such as Sentinel X100, or Fernox MB-1 or Copal is dosed in accordance with the guidelines given in BS 7593.
- Failure to flush and add inhibitor to the system may invalidate the appliance warranty.**
- It is important to check the inhibitor concentration after installation, system modification and at every service in accordance with the manufacturer's instructions. (Test kits are available from inhibitor stockists).
 - At every service the Aquaguard Filter (4.9) should be checked and cleaned.

2.5 COAXIAL DUCT ø 60/100

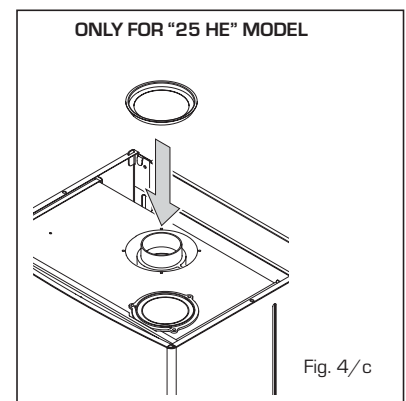
The air inlet-smoke outlet assembly, code 8096250, is included in the standard supply of the appliance complete with mounting instructions.

NOTE: to use only special accessories for condensing boilers.

2.5.1 Coaxial flue diaphragm

The boiler is supplied of series with diaphragm ø 87.5 to mount like indicated in figure (fig. 4/c).

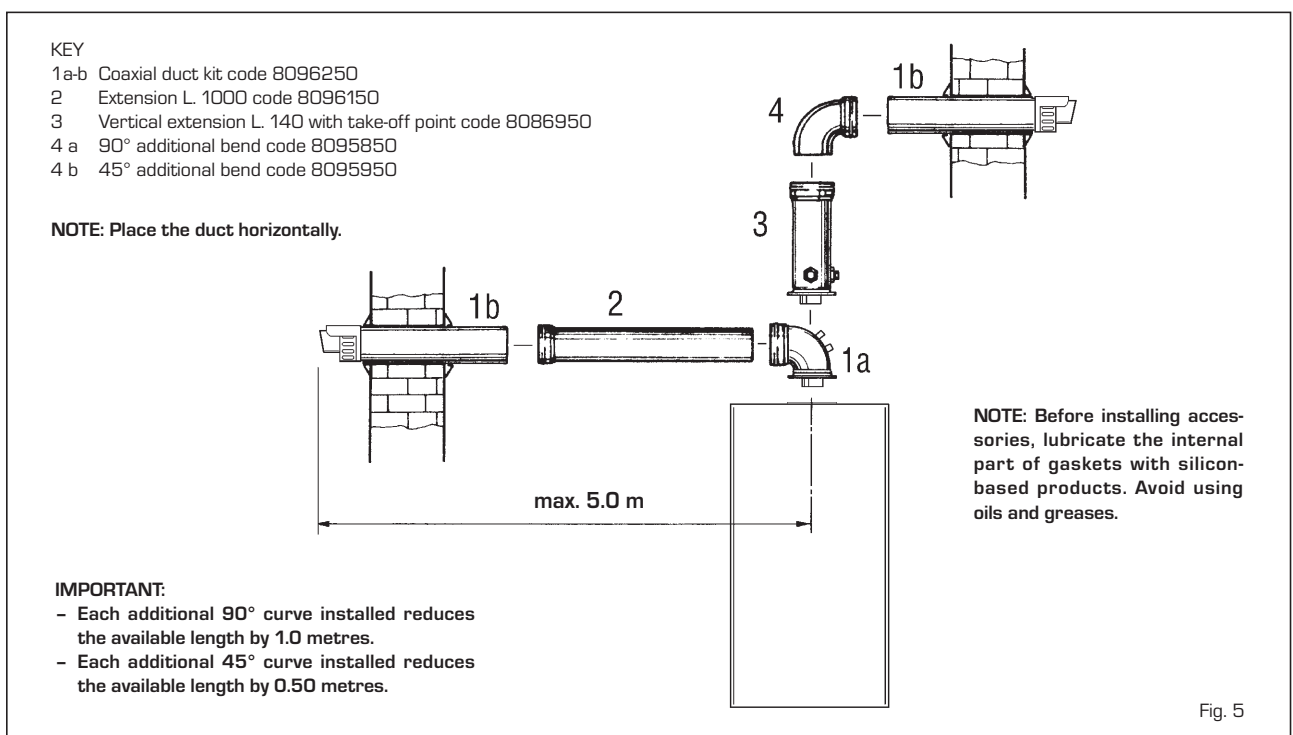
ATTENTION: the diaphragm should be used only when the length of the coaxial duct is below 1,5 m.



2.5.2 Coaxial duct accessories

The accessories to be used for this type of installation and some of the connecting systems that may be adopted are illustrated in fig. 5.

With the pipe bend included in the kit, the



maximum length of the piping should not exceed 5.0 meter. When the vertical extension code 8086950 is used, the terminal part of the pipe must always come out horizontally.

2.7 POSITIONING THE OUTLET TERMINALS

The outlet terminals for forced-draught appliances may be located in the external

perimeter walls of the building.

To provide some indications of possible solutions, **Table 3** gives the minimum distances to be observed, with reference to the type of building shown in fig. 6.

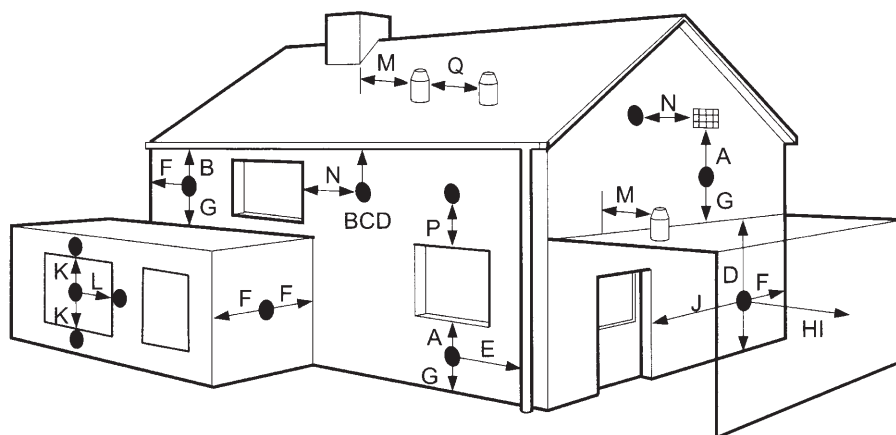


TABLE 3

Terminal position	Minimum spacing
A Directly below an openable window, air vent or any other ventilation opening	300 mm 12 in
B Below guttering, drain pipes or soil pipes	75 mm 3 in
C/D Below eaves, balconies or carport roof	200 mm 8 in
E From vertical drain pipes or soil pipes	75 mm 3 in
F From internal or external corners	300 mm 12 in
G Above adjacent ground, roof or balcony level	300 mm 12 in
H From a boundary or surface facing the boiler	600 mm 24 in
I From a terminal facing the terminal	1,200 mm 48 in
J From an opening in the carport (eg door; window into dwelling)	1,200 mm 48 in
K Vertically from a terminal on the same wall	1,500 mm 60 in
L Horizontally from a terminal on the same wall	300 mm 12 in
M Horizontally from a vertical terminal to a wall	300 mm 12 in
N Horizontally from an openable window or other opening	300 mm 12 in
P Above an openable window or other opening	300 mm 12 in
Q From an adjacent vertical terminal	600 mm 24 in

- If the terminal discharges into a pathway or passageway check that combustion products will not cause nuisance and that the terminal will not obstruct the passageway.
- Where the lowest part of the terminal is fitted less than 2 m (78 in) above ground, above a balcony or above a flat roof to which people have access, the terminal **MUST** be protected by a purpose designed guard. Terminal guards are available from Quinnell, Barrett, and Quinnell, Old Kent Road, London. State model C2, (G.C. Part No 382946).
- Where the terminal is fitted within 850 mm (34 in) of a plastic or painted gutter, or 450 mm (18 in) of painted eaves, an aluminium shield at least 1,500 mm (59 in) long must be fitted to the underside of the painted surface.
- The air inlet/outlet flue duct **MUST NOT** be closer than 25 mm (1 in) to combustible material.
- In certain weather conditions the terminal may emit a plume of steam. This is normal but positions where this would cause a nuisance should be avoided.

Fig. 6

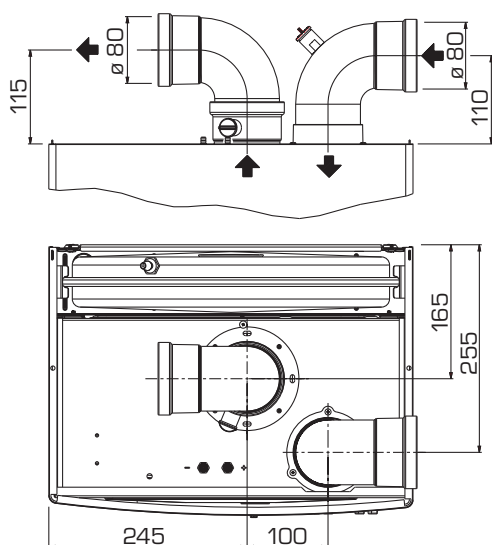


TABLE 4

Accessories ø 80	Head loss (mm H ₂ O)	
	Inlet	Outlet
90° elbow MF	0.25	0.35
45° elbow MF	0.15	0.25
Extension L 1000 (horizontal)	0.20	0.25
Extension L 1000 (vertical)	0.20	0.15
Terminal	0.10	0.35
Roof outlet terminal *	1.30	0.15

* The loss of the roof exit terminal in aspiration concludes the collector code 8091400

Fig. 7

2.8 SEPARATE PIPES ø 80 (Optional alternative twin pipe system)

A special kit may be used to separate the flue gas outlet from the fresh air intake (fig. 7).

The maximum overall length of the intake and exhaust ducts depends on the head losses of the single fittings installed (excluding the doublers) and must not be greater than 11.5 mm H₂O.

For head losses in the fittings, refer to Table 4.

NOTE: To use only special accessories for condensing boilers.

2.8.1 Separate pipe accessories

Kit code 8089912 is supplied for this purpose (fig. 8).

2.9 ELECTRICAL CONNECTION

The boiler is supplied with an electric cable. Should this require replacement, it must be purchased exclusively from SIME.

The electric power supply to the boiler must be 230V - 50Hz single-phase through a fused main switch fitted with a 3amp fuse, with at least 3 mm spacing between contacts. Respect the L and N polarities and the earth connection.

NOTE: SIME declines all responsibility for injury or damage to persons, animals or property, resulting from the failure to provide for proper earthing of the appliance.

2.9.1 Electrical board (fig. 12)

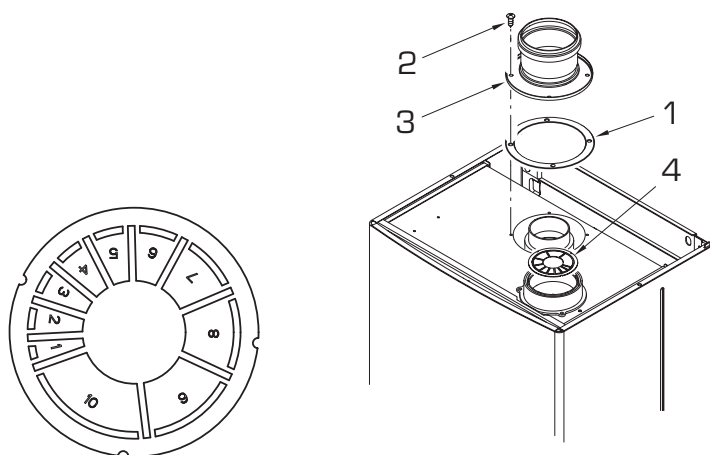
Before performing any kind of operation, disconnect the unit from the power supply using the bipolar switch of the plant. Placing the boiler selector in position "OFF" does not disconnect the electric board from the power supply.

Remove the three screws (9) fixing the control board, and pull forward the panel until it tilts downwards. In order to gain access to the electrical board components, unscrew the four screws fixing the control panel cover.

2.9.2 Room thermostat (fig. 12)

After having removed the jumper, connect electrically the room thermostat to terminals 1-2 of the junction box (8).

In order to have better room comfort and temperature control, we suggest you to use a room thermostat belonging to Class II, as specified by standard EN60730.1 (clean contact).



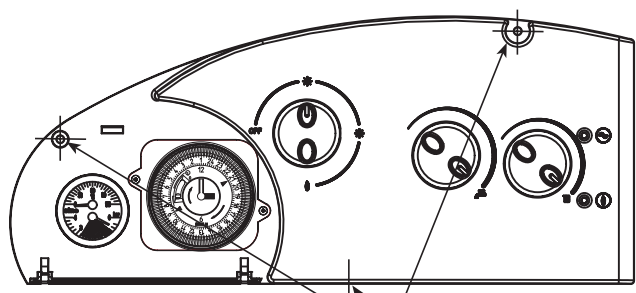
N° segments to remove	Total load loss mm H ₂ O "25 HE" model
-	0 ÷ 2,0
n° 1	2,0 ÷ 4,0
n° 1 e 2	4,0 ÷ 6,0
da n° 1 a 3	6,0 ÷ 7,0
da n° 1 a 4	7,0 ÷ 8,0
da n° 1 a 6	8,0 ÷ 9,0
da n° 1 a 8	9,0 ÷ 10,0
without diaphragm	10,0 ÷ 11,5

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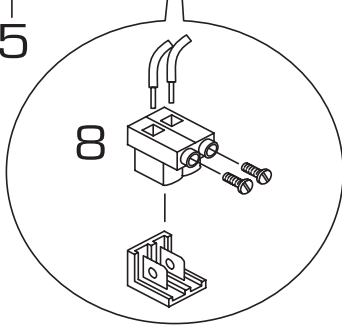
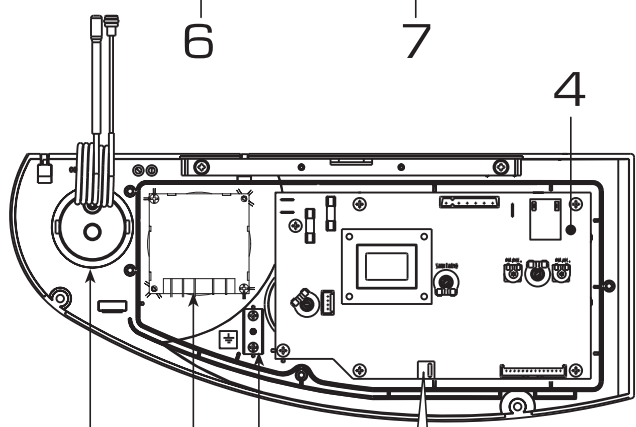
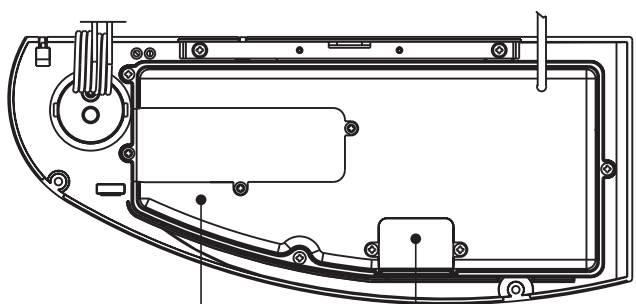
- 1 Gasket ø 125/95
- 2 Fixing screw
- 3 Flue outlet flange
- 4 Inlet air diaphragm

Fig. 8

IMPORTANT
Before performing any kind of operation, disconnect the unit from the power supply using the bipolar switch of the plant. Placing the boiler selector in position "OFF" does not disconnect the electric board from the power supply.



ATTENTION: After having removed the three screws [9] tilt the panel downwards to gain access.



- KEY
- 1 Thermohydrometer
 - 2 Time programmer (optional)
 - 4 Main PCB
 - 5 Earth faston
 - 6 Control panel protection
 - 7 Cover (TA)
 - 8 Connector (TA)
 - 9 Fixing screw

Fig. 12

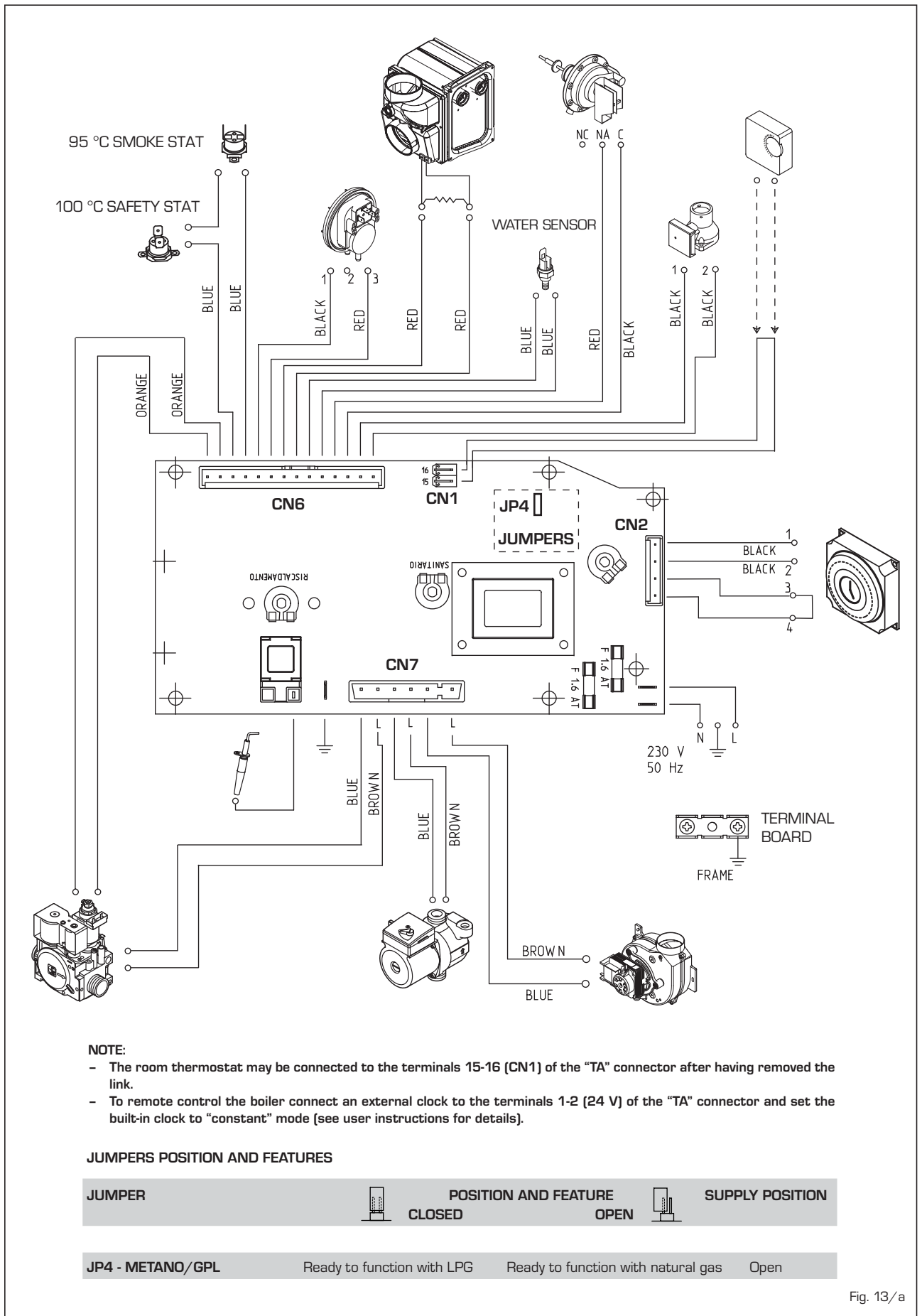


Fig. 13/a

3 CHARACTERISTICS

3.1 ELECTRONIC BOARD

The electronic board is manufactured in compliance with the 2006/95/CE low-voltage directives. It is supplied with 230V. The electronic components are guaranteed against a temperature range of 0 up to +60°C. An automatic and continuous modulation system enables the boiler to adjust power to the various system requirements or the user's needs.

3.1.1 Fault and malfunction signaling

The indicator LEDs signaling irregular and/or incorrect operation of the equipment are indicated in fig. 14.

3.1.2 Devices

The electronic board is equipped with the following devices (fig. 15):

- Connector "JP4" (4)
With the connector disconnected, the boiler is ready to function with METHANE; with the connector connected with GPL.

ATTENTION: It is essential that the operations described above be carried out by authorized technical staff.

3.2 TEMPERATURE SENSOR

Antifreeze system managed by active heating NTC sensor when water temperature is 6°C. The heating sensor works also as a

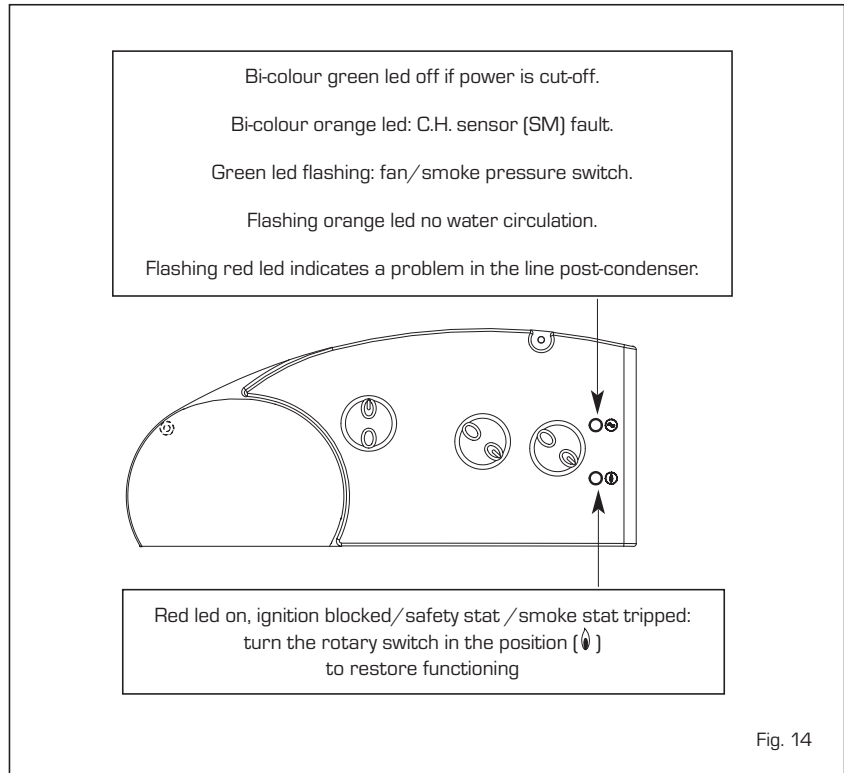


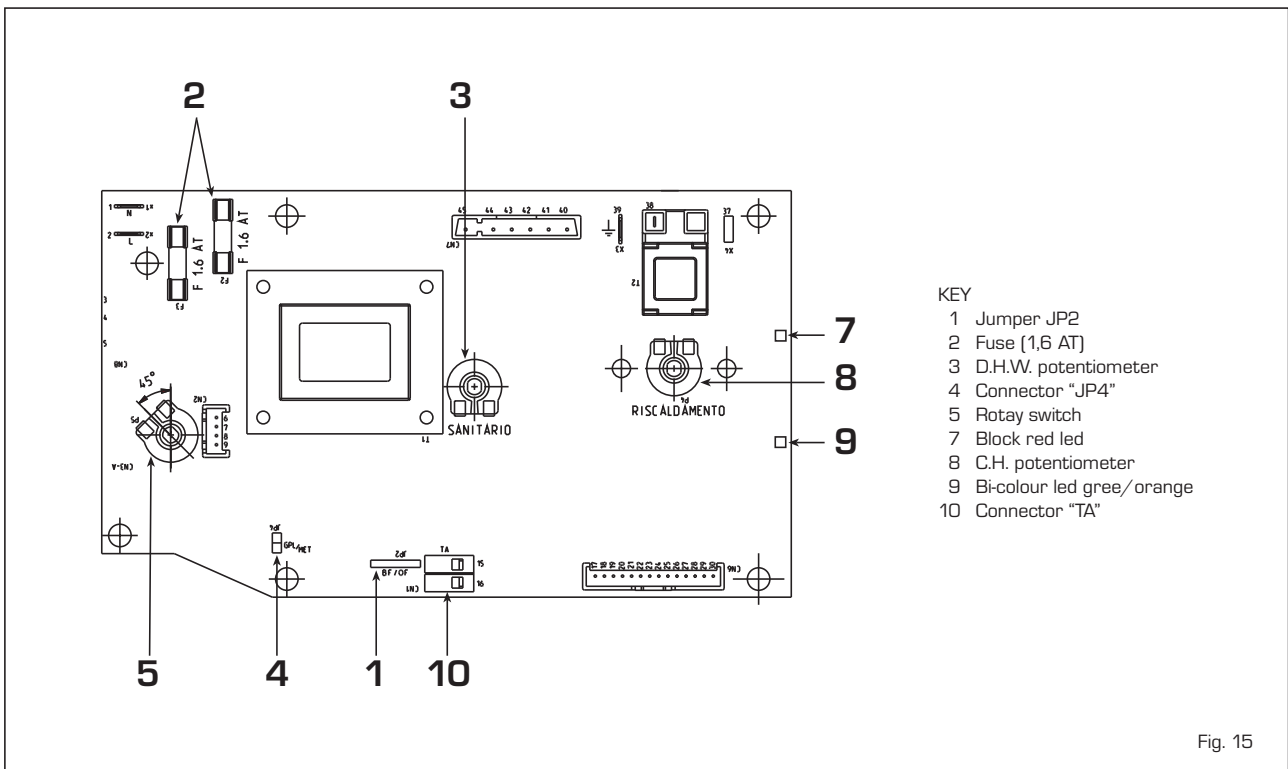
Fig. 14

limit thermostat which switches off the burner when temperature is over 90°C. **When sensor (SM) is interrupted, neither of the boiler's heating services will function.**

Table 5 shows the resistance values [Ω] obtained on the heating sensor as the temperature varies.

TABLE 5

Temperature (°C)	Resistance (Ω)
20	12.090
30	8.313
40	5.828
50	4.161
60	3.021
70	2.229
80	1.669



- KEY
- 1 Jumper JP2
 - 2 Fuse (1,6 AT)
 - 3 D.H.W. potentiometer
 - 4 Connector "JP4"
 - 5 Rotay switch
 - 7 Black red led
 - 8 C.H. potentiometer
 - 9 Bi-colour led gree/orange
 - 10 Connector "TA"

Fig. 15



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3.3 ELECTRONIC IGNITION

Ignition and flame detection is controlled by a sole electrode located on the burner. It guarantees maximum safety with intervention times, for accidental switching off or gas failure, within one second.

3.3.1 Operating cycle

Rotate the selector knob to summer or winter, and verify that green LED (Ⓛ) lights up to confirm the presence of voltage. The burner must be ignited within 10 seconds max.

However, it is possible for ignition failures to occur, with consequent activation of "locked out" signal:

- Gas failure

The electrode continues spark discharge for a maximum of 10 sec. If the burner does not light, the board - after a 5 second ventilation stop - reactivates discharge for further 10 seconds. This cycle will be repeated 5 times, after that, the lock-out red LED will light up.

This may occur upon first ignition or after long periods of boiler lay-off when there is air in the pipes.

It may be caused by the gas cock being closed or by one of the valve coils having a break in the winding, so that the valve cannot open.

- Ignition electrode fails to spark

The electrode continues spark discharge for a maximum of 10 sec. If the burner does not light, the board - after a 5 second ventilation stop - reactivates discharge for further 10 seconds. This cycle will be repeated 5 times, after that, the lock-out red LED will light up.

This may be due to a break in the wire of the electrode or to the wire not properly fastened to the ignition transformer terminal.

The electrode itself may touch earth or may be heavily worn out and needs replacing. The electronic board is defective.

When there is a sudden voltage failure, the burner shuts down immediately; when the power supply returns, the boiler will start up again automatically.

3.4 FLOW SWITCH SAFETY VALVE

A flow switch safety valve (8 fig. 2) intervenes,

blocking the operation of the burner if the boiler is without water due to the formation of air bubbles in the heat exchanger or if the circulator is not working correctly or because the "Aqua Guard" heating circuit filter is clogged.

3.5 SYSTEM AVAILABLE HEAD

The head available for the heating plant is shown as a function of the flow in graph in fig. 16.

To obtain the maximum head available to the system, turn off the by-pass by turning the union to the vertical position (fig. 16/a).

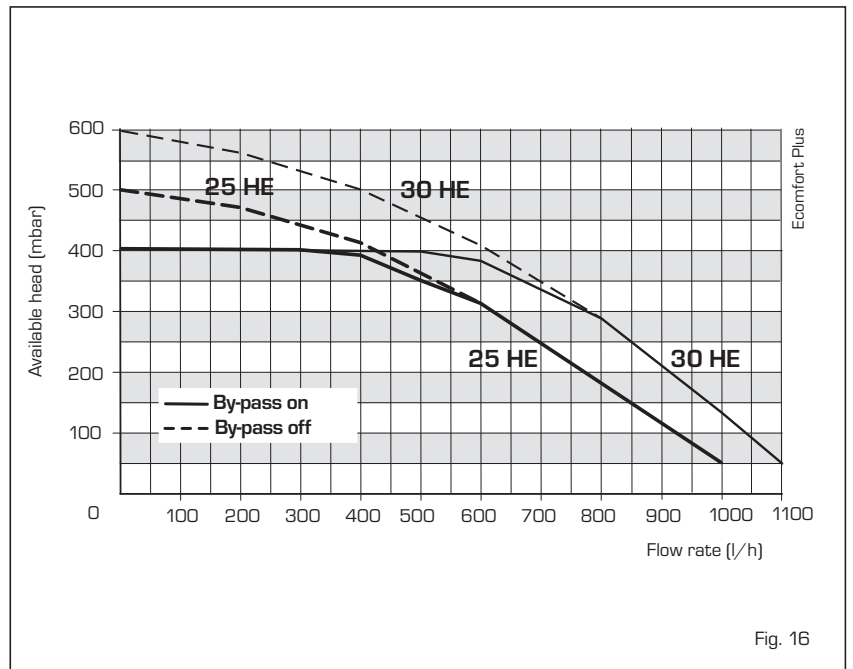


Fig. 16

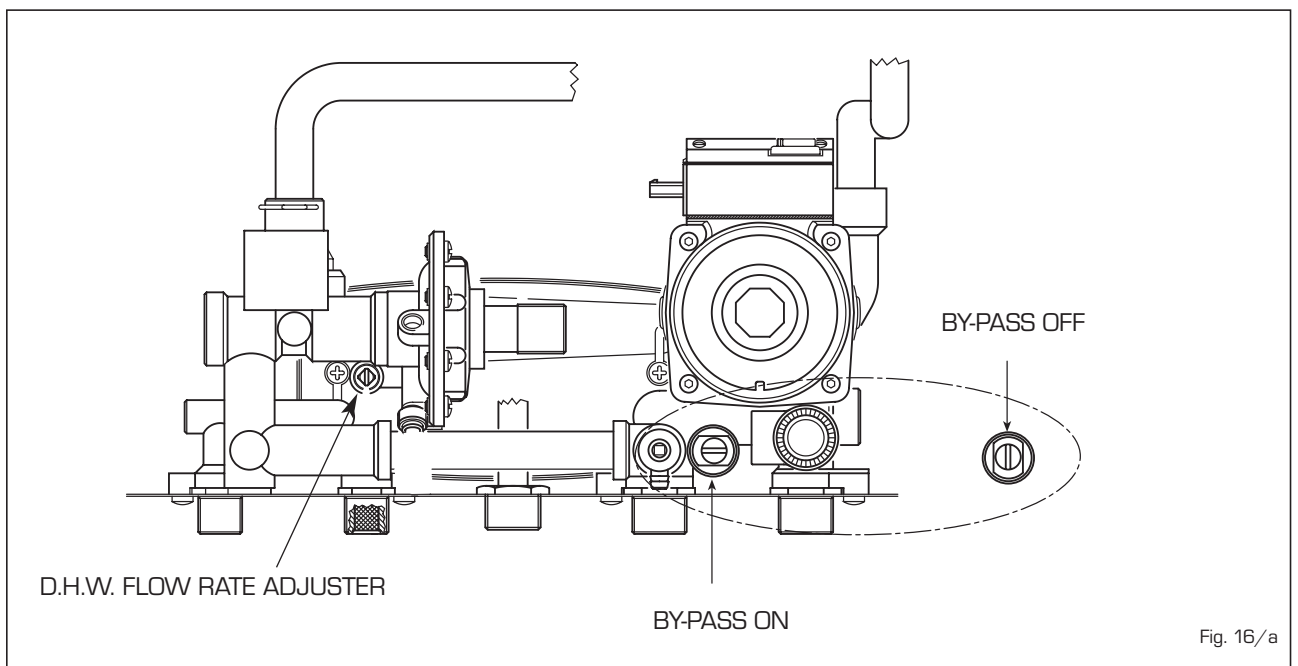


Fig. 16/a

3.6 SMOKE PRESSURE SWITCH

The air pressure switch is factory set to the values 42-52 Pa to guarantee boiler functioning even with intake and flue pipes at the maximum permitted length. The value of the signal to the pressure switch is measured using a special instru-

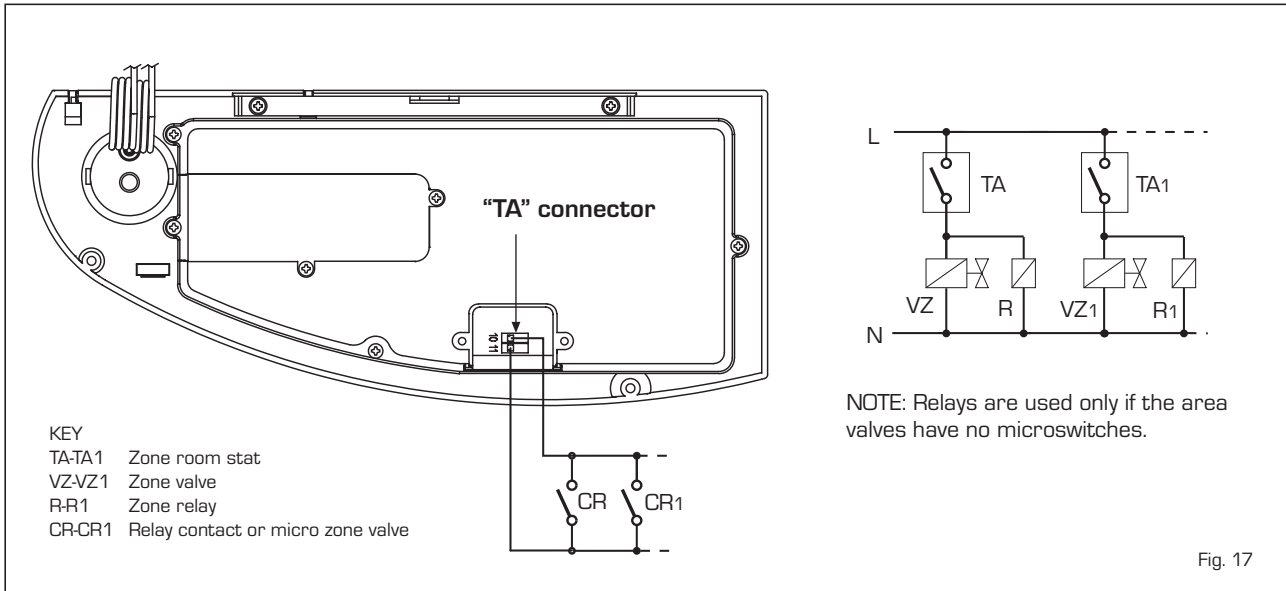
ment connected to the pressure intake [10-18 fig. 3].

3.7 ELECTRICITY CONNECTION FOR ZONE SYSTEMS

When installing a system of this type, use a

separate electrical line to which room thermostats with their local valves will be connected.

Connect micro switches or relay contacts on terminals 15-16 of the "TA" connector of the electronic card after removing the existing jumper [fig. 17].



4 USE AND MAINTENANCE

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SIME SUPPORT THE BENCHMARK INITIATIVE

All relevant sections of the Benchmark Checklist must be filled in at the time of installation. Commissioning of the boiler is not complete until this is done. The boiler service record must be completed at each service.

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4.1 FILLING THE WATER SYSTEM

- Open the flow and return valves.
- Loosen the automatic air vent cap.
- Open all radiator valves and system air vents. Fill the system with water using one of the approved methods described in section 2.3.2 to about 0.5 bar greater than the system design pressure. Close all air vents. Do not close the A.A.V.
- Check the system for water soundness.
- Completely drain the appliance and heating system, thoroughly flush the system, and refill the system design pressure.
- Before refilling check and clean the Aqua-guard filter (4.9).

4.1.1 Flow Rate Adjustment

The DHW flow rate should be set using the flow rate adjuster (see fig. 16/a) to the value shown in section 1.3.

4.2 GAS VALVE

The boilers are equipped standard with the SIT 845 SIGMA/HONEYWELL VK 4105M /SIEMENS VGU 50 gas valve (fig. 21).

The gas valve is set at two pressure values: maximum and minimum. According to the type of gas burnt, these correspond to the values given in Table 6. The gas pressures at the maximum and minimum values, are factory set. Consequently they must not be altered. Only when you switch the appliance from one type of gas supply (methane) to another (butane or propane), it is permitted to alter the operating pressure.

4.3 GAS CONVERSION

This operation must be performed by authorised personnel using original Sime components.

To convert from natural gas to LPG or vice versa, perform the following operations (fig. 22):

- Close the gas cock.
- Disassemble the burner manifold (3).
- Replace the main nozzles (6) supplied in a kit, inserting the copper washer (4). Use a $\varnothing 7$ spanner to perform this operation.
- Remove the "METANO/GPL" connector link on the card and set it in the posi-

tion corresponding to the gas to be used (4 fig. 15).

- To set the values of maximum and minimum gas pressure, follow the instructions given in section 4.5.1.
- After have ultimated the conversion of the boiler, please stick onto the casing panel the plate showing the relevant feeding gas which is included into the kit.

NOTE: When reassembling components which you have removed, replace gas seals; test all gas connections after assembly using leak detector fluid. In no circumstances should a naked flame be used.

4.5.1 Adjusting valve pressure

Set maximum and minimum pressure on gas valves as follows (fig. 22/a):

- Connect the column or a manometer to the intake downstream of the gas valve.
- **Disconnect the valve VENT pressure test point (5 fig. 21).**
- Remove the cap (1) from the modulator.
- Place the hot tap water potentiometer knob at the maximum position.
- Turn on the boiler using the four-way switch and turn on a hot water tap all the way.
- Remember that rotating clockwise will increase pressure while rotating anti-

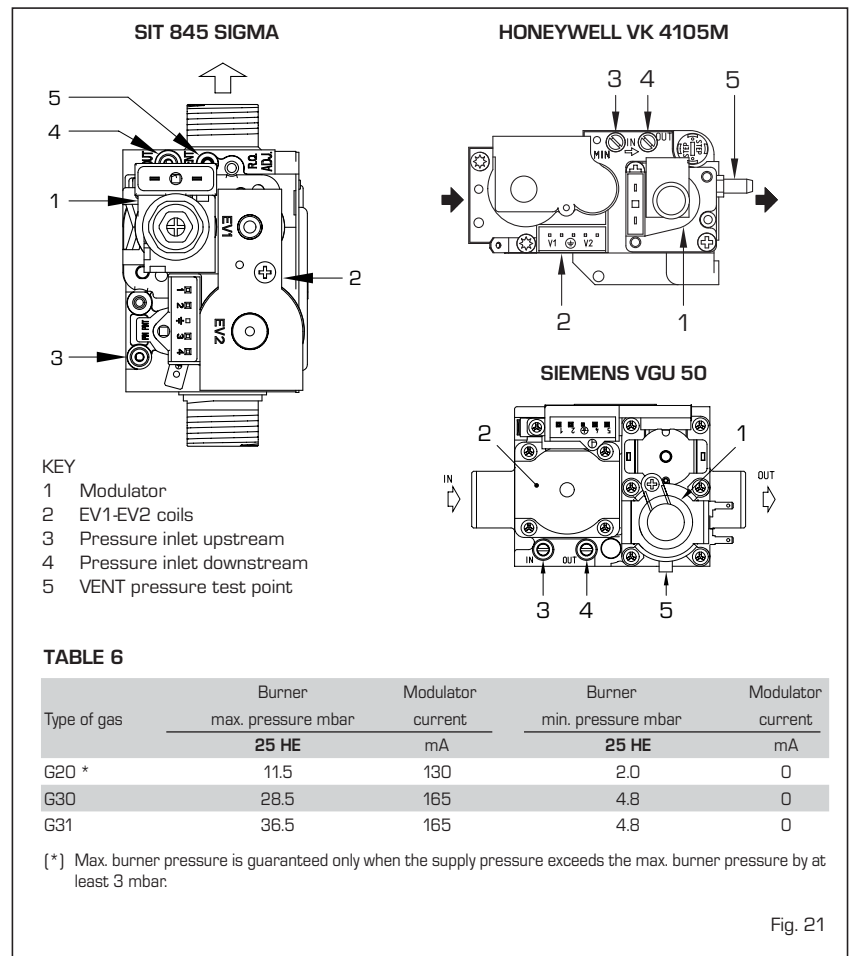


Fig. 21

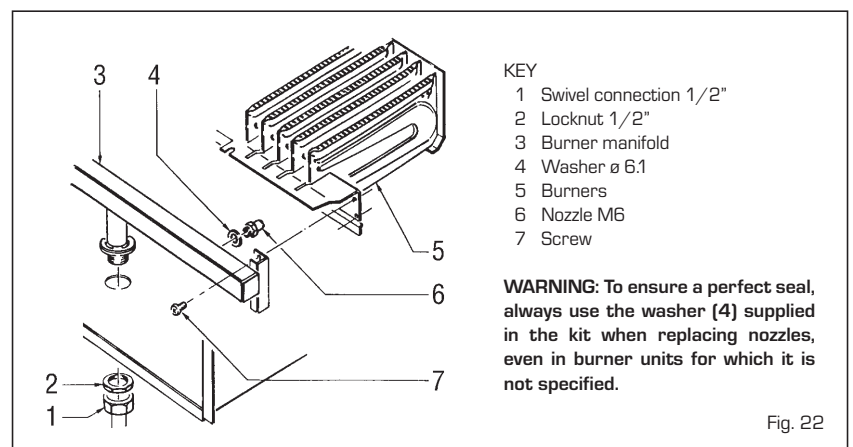


Fig. 22

clockwise will diminish it.

- Adjust maximum pressure using the nut (3) with a wrench to the maximum pressure value indicated in **Table 6**.
- Do not adjust minimum pressure until you have adjusted maximum pressure.
- Turn off the supply power to the modulator, and keep the hot water tap turned on.
- Lock the nut (3) in place, turn the screw /nut (2) to the minimum pressure indicated in **Table 6**.
- Turn off the boiler and turn it back on again several times, keeping the hot water tap turned on at all times and checking that the maximum and minimum pressure values correspond to the established values; correct the settings if necessary.
- Adjust, checking that you have restored the power to the modulator.
- Put the pipe back on the valve VENT pressure test point.
- Remove the manometer, remembering to tighten the screw for closing the pressure test point.
- Put the plastic cap (1) back on the modulator and seal with a drop of coloured sealant if necessary.

4.8 REMOVAL OF OUTER CASING

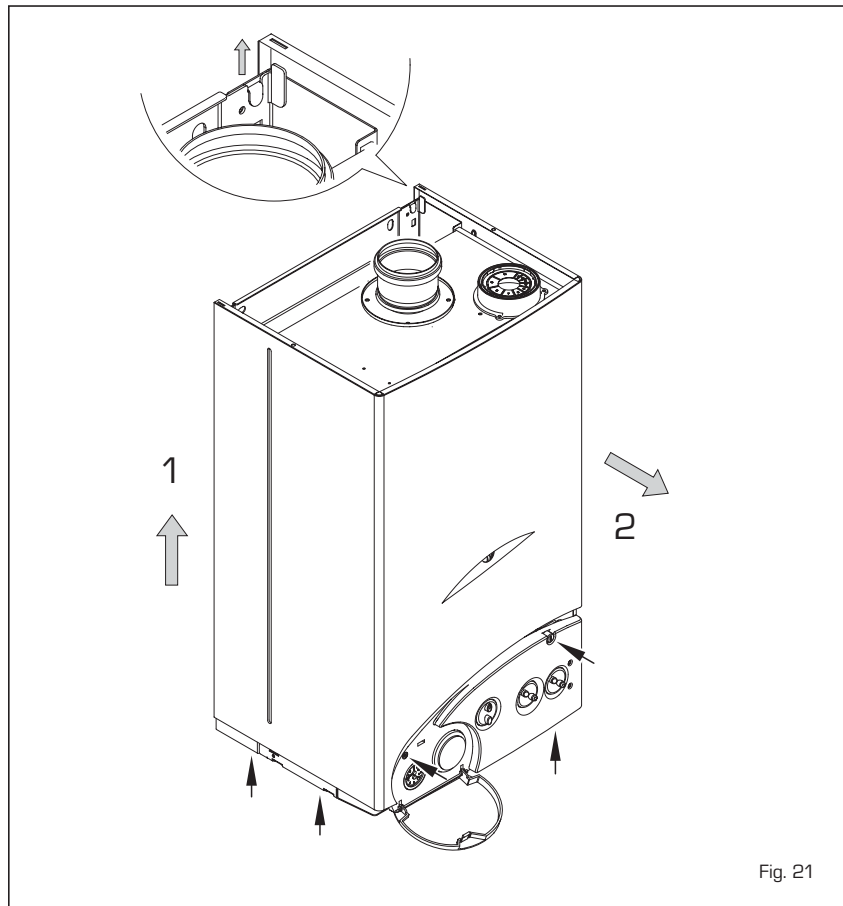
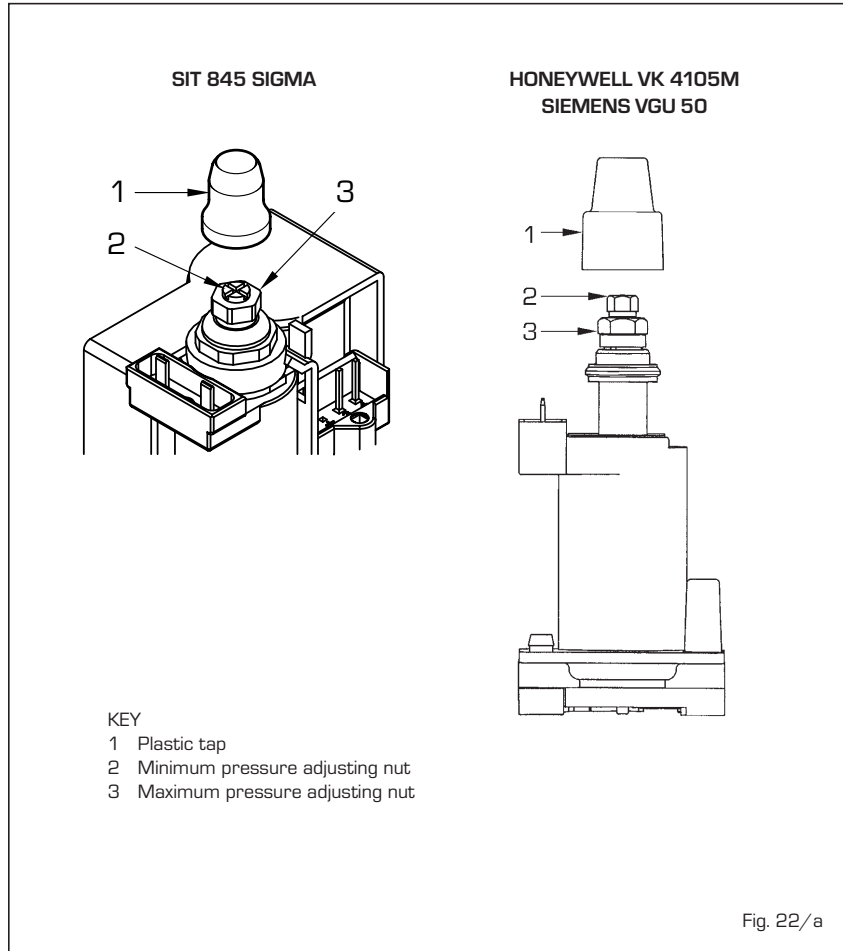
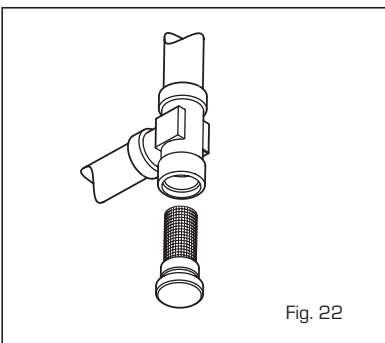
It is possible to completely disassemble the shell for an easy maintenance of the boiler as showed in fig. 21.

4.9 CLEANING AND MAINTENANCE

Preventive maintenance and checking of efficient operation of equipment and safety devices must be carried out exclusively by authorized technical personnel.

4.10 CLEANING THE C.H. WATER FILTER "AQUA GUARD" (fig. 22)

To clean the filter, close the flow/return valves, turn off the power to the control panel, remove the casing and empty the boiler using the drain provided until the hydrometer shows "zero". Place a container for collection underneath the filter, unscrew the cap and proceed to clean the filter, removing impurities and limestone deposits. Check the seal o-ring before reassembling the cap with the filter.



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4.11 CHIMNEY SWEEP FUNCTION (fig. 23)

To carry out the verification of combustion in the boiler turn the selector and stop on the position (0) until the green/orange led starts to flash intermittently.

From that moment the boiler will start functioning in heating mode at the maximum power, with switching off at 80°C and restarting at 70°C.

Before activating the chimney sweep function make sure that the radiator valves or eventual zone valves are open.

The test may be carried out also during hot-water service functioning.

To do so it is enough, after having activated the chimney sweep function, to take some hot water from one or more cocks.

Even in this condition the boiler functions at the maximum temperature always with the primary controlled between 80°C and 70°C. During the entire duration of the testing the hot water taps must remain open.

After verifying the combustion the boiler should be switched off by placing the selector on the **OFF** position; then return the selector to the desired function.

ATTENTION: After about 15 minutes, or once the hot water request has been fulfilled, the chimney sweep function automatically deactivates.

4.12 BOILER SERVICING

4.12.1 Routine Servicing

To ensure continued efficient operation of the appliance, it is recommended that it is checked and serviced at regular intervals. The frequency of service will depend on the particular installation and conditions of usage, but in general once a year should be adequate.

It is the law that a competent person such as a Gas Safe Register registered engineer, must carry out any service work.

4.12.2 Combustion Check

Incorporated into the flue elbow or vertical adaptor is a sampling point.

The grey plastic cap should be unscrewed and the flue gas sampled using a flue gas analyser.

During the test the boiler can be operated in "chimney sweep mode" see 4.11.

The correct CO₂ reading can be found in section 1.3.

4.12.3 Burner inspection

Remove the burner as described in section 6.3.

Inspect the burner and if necessary clean using a soft brush.

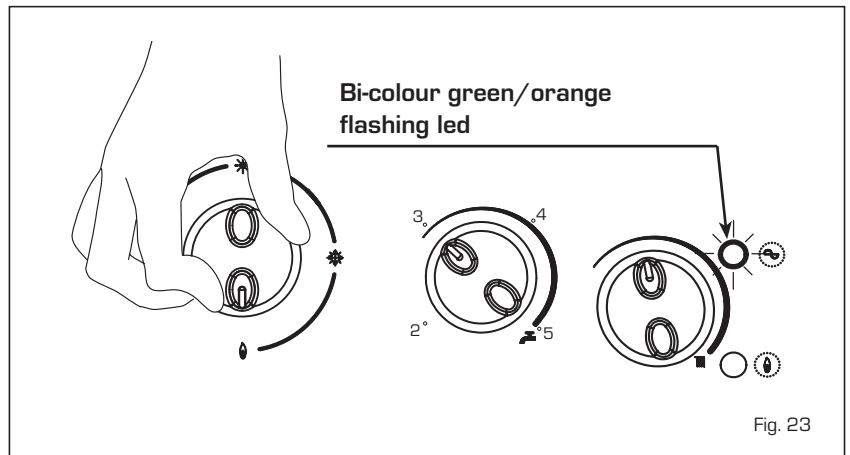


Fig. 23

Check the Ignition/ionisation electrode, check the gap (4mm+/- 0.5mm)

4.12.4 Combustion Chamber

Remove any loose debris from the combustion chamber using a soft brush and a vacuum cleaner.

Take care not to damage the rear insulation panel.

4.12.5 Condensate Trap

The condensate trap would not normally require removal during service, but it can be checked.

Water should be poured into the inner flue. Great care must be taken to ensure no water enters the outer flue.

Check that the water flows freely to the drain.

Should it require removal, firstly remove wire clip securing the condensate drain rubber pipe to the condensate trap.

Remove the pipe.

Remove the two screws securing the condensate trap bracket.

Clean the trap and refit in reverse order.

4.12.6 Flow Switch

The operation of the flow switch should be checked at each service.

Remove small cover retaining screw and remove the cover.

When the pump is running and water is flowing around the boiler, the actuator lifts off the microswitch.

Check the operation of the actuator. Ensure that it is free and that it lifts and returns.

If necessary lubricate the pivot point of the actuator.

Isolate the boiler.

Drain it using the drain provided.

Remove the microswitch by carefully pulling it forward off its mounting pins.

Remove the screw securing the mounting plate, then pull off the plate.

Pull out the actuator pin.

Lubricate the centre "O" ring.

Refit the actuator ensuring that the flat side of the round section is to the bottom.

Re-assemble remaining parts (see 4.12.7 before refilling the boiler).

4.12.7 Aquaguard Filter

It is recommended that the aquaguard filter is checked at each service.

See section 4.10.

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SERVICE RECORD

It is recommended that your heating system is serviced regularly and that the appropriate Service Record is completed.

Service Provider

Before completing the appropriate Service Record below, please ensure you have carried out the service as described in the manufacturer's instructions.

Always use the manufacturer's specified spare part when replacing controls.

SERVICE 1 Date

Energy Efficiency Checklist completed? Yes No

Engineer Name

Company Name

Telephone Number

GAS SAFE REGISTER ID Number

Comments

Signature

SERVICE 2 Date

Energy Efficiency Checklist completed? Yes No

Engineer Name

Company Name

Telephone Number

GAS SAFE REGISTER ID Number

Comments

Signature

SERVICE 3 Date

Energy Efficiency Checklist completed? Yes No

Engineer Name

Company Name

Telephone Number

GAS SAFE REGISTER ID Number

Comments

Signature

SERVICE 4 Date

Energy Efficiency Checklist completed? Yes No

Engineer Name

Company Name

Telephone Number

GAS SAFE REGISTER ID Number

Comments

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SERVICE 5 Date

Energy Efficiency Checklist completed? Yes No

Engineer Name

Company Name

Telephone Number

GAS SAFE REGISTER ID Number

Comments

Signature

SERVICE 6 Date

Energy Efficiency Checklist completed? Yes No

Engineer Name

Company Name

Telephone Number

GAS SAFE REGISTER ID Number

Comments

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SERVICE 7 Date

Energy Efficiency Checklist completed? Yes No

Engineer Name

Company Name

Telephone Number

GAS SAFE REGISTER ID Number

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Signature

SERVICE 8 Date

Energy Efficiency Checklist completed? Yes No

Engineer Name

Company Name

Telephone Number

GAS SAFE REGISTER ID Number

Comments

Signature

SERVICE 9 Date

Energy Efficiency Checklist completed? Yes No

Engineer Name

Company Name

Telephone Number

GAS SAFE REGISTER ID Number

Comments

Signature

SERVICE 10 Date

Energy Efficiency Checklist completed? Yes No

Engineer Name

Company Name

Telephone Number

GAS SAFE REGISTER ID Number

Comments

Signature

5 FAULT FINDING

If an electrical fault occurs on the appliance the preliminary electrical system checks must be carried out first.

When any service or replacement of electrical components which has required the breaking and re-making of electrical connections has taken place, the following tests must be repeated:

- earth continuity;
- short circuit;
- polarity;
- resistance to earth.

5.1 EARTH CONTINUITY CHECK

Appliances must be electrically disconnected, meter set on Ω (ohm) x 1 scale and adjust zero if necessary. Test leads from any appliance earth point (e.g. inside control box) see wiring diagrams (section 7) to earth pin on plug.

Resistance should be less than 1 Ω (ohm). If the resistance is greater than 1 Ω (ohm) check all earth wires for continuity and all contacts are clean and tight. If the resistance to earth is still greater than 1 Ω (ohm) then this should be investigated further.

5.2 SHORT CIRCUIT CHECK

Switches turned FULL ON - meter set on Ω (ohms) x 1 scale. Test leads from L to N on appliance terminal block, if meter reads 0 then there is a short circuit.

Meter set on Ω (ohm) x 100 scale. Repeat it with leads from L to E. If meter reads less than infinity (∞) there is a fault.

NOTE: Should it be found that the fuse has failed but no fault is indicated, a detailed continuity check (i.e. by disconnecting and checking each component) is required to trace the faulty component.

It is possible that a fault could occur as a result of local burning/arcing but no fault could be found under test. However, a detailed visual inspection should reveal evidence of burning around the fault.

5.3 POLARITY CHECK

Appliance reconnected to mains supply and meter set on 300 V ac scale. Test at appliance terminal block.

- Test leads from L to N meter reads

approx.: 240 V ac.

- Test leads from L to E " * " meter reads approx. 240 V ac.
- Test leads from N to E " * " meter reads from 0 to 15 V ac.

5.4 RESISTANCE TO EARTH CHECK

Appliance must be disconnected from main supply and meter on Ω (ohm) x 100 scale.

All switches including thermostat on test leads from L to E - if meter reads other than infinity (∞) there is a fault which should be isolated.

A detailed continuity check is required to trace the faulty component.

IMPORTANT:

These series of checks are the first electrical checks to be carried out during a fault finding procedure. On completion of the service/fault finding task which has required the breaking and remaking of electrical connections then the checks 5.1 Earth continuity, 5.3 Polarity and 5.4 Resistance to earth must be repeated.

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5.5 C.H. MODE - FAULT FINDING

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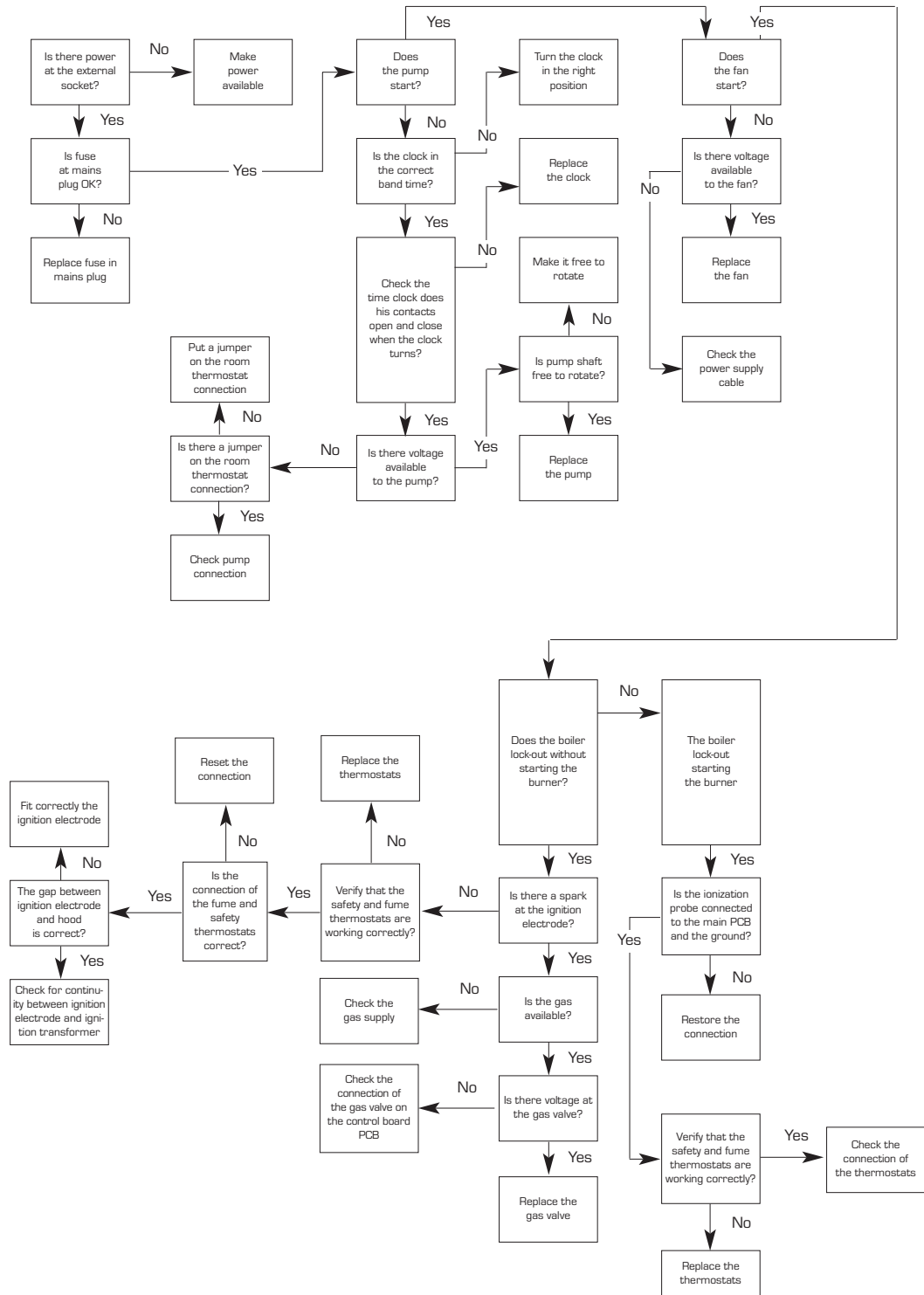
Start from cold

Rotary switch set to WINTER position.

Room thermostat (if fitted) calling for heat and all D.H.W. taps off.

C.H. thermostat set to maximum position.

Clock in the on position (if fitted).

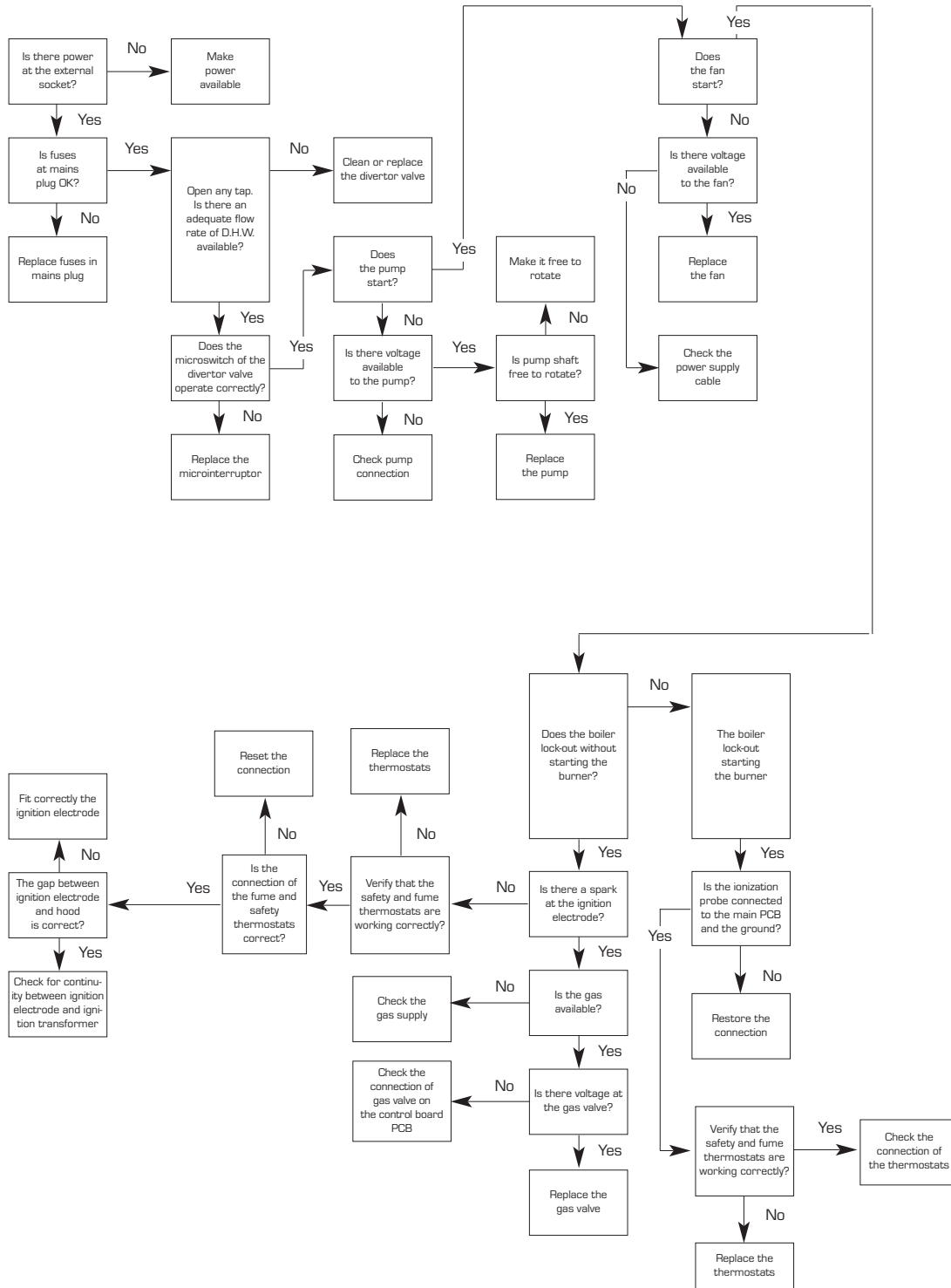


NOTE:

After completing fault finding reset the room thermostat (if fitted) to the required setting. If the appliance will not function check the wiring to the clock and if necessary, replace the clock.

5.6 D.H.W. MODE - FAULT FINDING

Start from cold - rotary switch set to SUMMER position, D.H.W. thermostat set to maximum, and all D.H.W. taps OFF.



6 REPLACEMENT OF PARTS

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Note: Use silicone grease to ease the fitting of any push fit connections.

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6.1 Expansion Vessel

- Isolate power supply
- Remove boiler cover
- Isolate flow and return valves
- Drain boiler using fitted drain vent
- Disconnect expansion pipe
- Remove expansion vessel securing nut
- Remove vessel
- Check new vessel for correct pressure 1- 1.25 bar
- Refit in reverse order.

6.2 Ignition/Ionisation electrode

- Isolate power supply
- Remove boiler cover
- Remove sealed chamber cover
- Remove PCB cover
- Disconnect ignition lead
- Carefully remove lead through PCB cover and burner compartment
- Remove electrode fixing screw and remove electrode from burner
- Replace in reverse order.

6.3 Main Burner

- Isolate power supply
- Isolate gas supply
- Remove boiler cover
- Remove sealed chamber cover
- Remove burner cover
- Disconnect gas connection to burner
- Remove locknut securing burner assembly
- Remove ignition/ionisation electrode
- Carefully lift out burner assembly
- Refit in reverse order
- Test for gas tightness.

6.4 Fan assembly

- Isolate power supply
- Remove boiler cover
- Remove sealed chamber cover
- Disconnect wiring to fan
- Remove two fan fixing screws
- Carefully pull fan forward and to the right to disconnect fan from post condenser
- Remove air pressure switch sensing tube
- Apply light coating of silicone grease to nozzle of new fan
- Refit in reverse order.

6.5 Main Heat Exchanger

- Isolate power supply
- Isolate gas supply
- Isolate flow and return valves

- Drain boiler using drain vent
- Remove fan assembly as described in 6.4
- Remove 4 screws and remove fan mounting plate
- Disconnect thermistor (SM sensor)
- Disconnect flow and return connections
- Lift out heat exchanger
- Refit in reverse order.

6.6 95°C Limit stat

- Isolate power supply
- Remove boiler cover
- Remove sealed chamber cover
- Remove fan as described in 6.4
- Remove wires from 95°C stat
- Remove stat fixing screws
- Apply heat sink compound to new stat
- Refit in reverse order.

6.7 Air Pressure Switch

- Isolate power supply
- Remove boiler cover
- Remove sealed chamber cover
- Remove screws securing air pressure switch
- Note position of wires before removal
- Note position of sensing tube before removal
- Refit in reverse order.

6.8 100°C Safety Stat

- Isolate power supply
- Remove boiler cover
- Disconnect 100°C safety stat
- Remove fixing screws
- Refit in reverse order.

6.9 Thermistor (SM sensor)

- Isolate power supply
- Remove boiler cover
- Remove sealed chamber cover
- Isolate flow and return valves
- Drain boiler using drain vent
- Disconnect thermistor
- Unscrew thermistor (catch any water lost)
- Refit in reverse.

6.10 Gas Valve

- Isolate power supply
- Isolate gas supply
- Remove boiler cover
- Disconnect wiring from gas valve
- Disconnect sensing tube
- Remove gas valve
- Refit in reverse order ensuring seals are replaced as required
- Recommission boiler and adjust gas pressures as described in section 4.5.1

- Check for gas tightness.

6.11 Circuit Board (PCB)

- Isolate power supply
- Remove screws securing control panel
- Lower panel to horizontal position
- Remove PCB cover
- Disconnect all wiring
- Remove control knobs
- Remove PCB fixing screws
- Transfer trimmer spindles to new board
- Ensure PCB links are matched to old board
- Refit in reverse order
- Recommission boiler.

6.12 Pump Motor

- Isolate power supply
- Remove boiler cover
- Isolate flow and return valves
- Drain boiler using drain vent
- Remove plug connection
- Remove 4 x fixing screws, catch any lost water
- Refit in reverse using new washers.

6.13 Diverter Valve Microswitch

- Isolate power supply
- Remove boiler cover
- Pull microswitch assembly forward off the diverter valve head
- Refit in reverse order.

6.14 Domestic Hot Water Heat exchanger

- Isolate power supply
- Isolate flow and return
- Turn on DHW tap
- Close cold water supply isolation valve
- Drain boiler using drain vent
- Remove diverter valve microswitch as described in 6.13
- Remove microswitch actuator from top of diverter valve
- Remove 3 x heat exchanger fixing screws
- Remove plate heat exchanger, catch any water lost
- Ensure that the four "O" rings are removed from the technical assembly
- Fit the new "O" ring supplied with the new heat exchanger to the heat exchanger
- Refit in reverse order.

6.15 Diverter Valve

- Remove Diverter valve microswitch as described in 6.13
- Remove plate heat exchanger as described in 6.14

- Remove the securing clip at retaining the plug at the LHS of diverter assembly
NOTE: a internal spring will push off the plug. Retain
- Remove internal bush from spindle
- Remove diverter valve head securing clip
- Pull diverter valve head from assembly
- Remove spindle from assembly complete with bush and spacer
- Replace in reverse order replacing "O" rings as required.

6.16 Auto Air Vent (AAV)

- Isolate power supply
- Isolate flow and return valves
- Remove boiler cover
- Drain boiler using drain vent

- Remove AAV
- Replace in reverse order.

6.17 Safety Valve

- Isolate power supply
- Isolate flow and return valves
- Remove boiler cover
- Drain boiler using drain vent
- Disconnect pipe from safety valve
- Remove safety valve securing clip
- Remove safety valve, catch any water lost
- Refit in reverse.

6.18 Pressure / Temperature Gauge

- Isolate power supply

- Isolate flow and return valves
- Remove boiler cover
- Drain boiler using drain vent
- Remove the clip securing the pressure sensor
- Remove the clip securing thermometer bulb
- Carefully remove the gauge
- Refit in reverse order.



7 EXPLODED VIEWS

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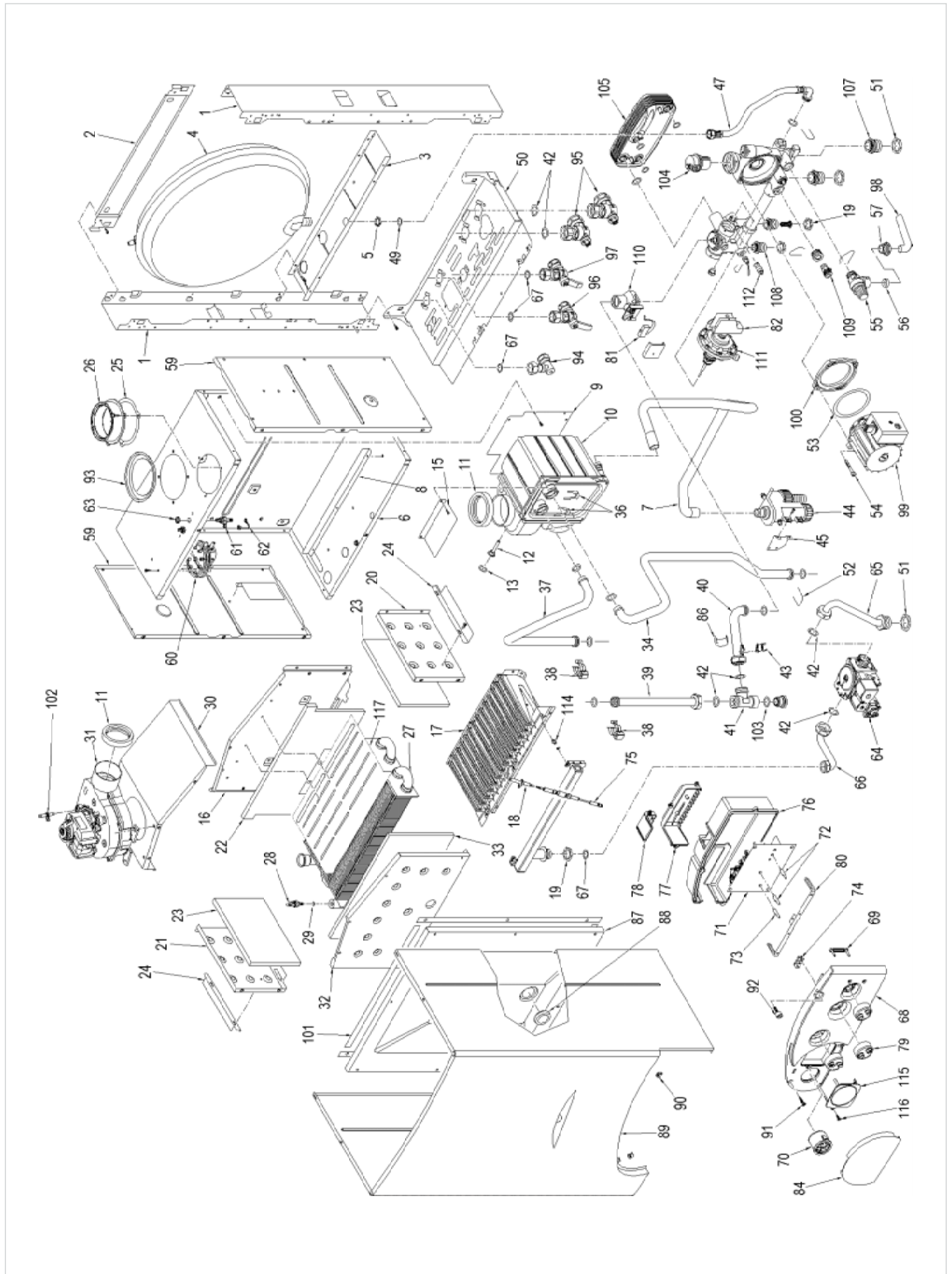
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PAGE 1/3



POSITION	CODE	DESCRIPTION	MODEL	NOTE
1	6138570	Side frame part		
2	6138771	Frame assembly upper support		
3	6255431	Expansion vessel lower support		
4	• 5139130	Expansion vessel I.8 - 3/8" M		
5	6146305	Brass Nut 3/8"		
6	6288120	Sealed chamber rear panel		
7	6034153	Condensate drainage pipe		
8	6257521	Combustion chamber lower air deflector		
9	6010827	Post-condenser fixing bracket		
10	6300801	Post-condenser		
11	6248855	P.C. inlet/outlet smokes gasket		
12	6112320	P.C. smokes stat extension		
13	6226443	O-Ring Ø 1,5 x 1,5		
15	6257522	Air deflector		
16	6288432	Combustion chamber rear panel		
17	5190700	Main burner assembly		25
17 A	5190752	Main burner assembly		30
18	• 6235931	Ignition-ionisation electrode		
19	6146301	Brass nut 1/2"		
20	6288510	Combust. chamber right hand side panel		
21	6288610	Combust. chamber left hand side panel		
22	6139773	Combustion chamber rear insulation		
23	6139792	Combustion chamber side insulation		
24	6257530	Air deflector		
25	6028707	Air intake gasket		
26	6288000	Air intake		
27	6174257	Heat exchanger		
28	• 6231351	Plunged sensor		
29	• 6022010	Sensor gasket		
30	6260616	Smoke chamber upper panel		
31	6225630	Fan		
32	6288720	Combustion chamber front panel		
33	6139786	Combustion chamber front insulation		
34	6264831	C.H. return pipe		
36	6226616	Pipe fixing spring		
37	6227211	Exchanger-post condenser inlet pipe		
38	• 6226601	Spring for heat exchanger connection		
39	6264772	Pipe conn. C.H. filter-C.H. exchanger		

• Recommended stock parts - Componenti da tenere a scorta

POSITION	CODE	DESCRIPTION	MODEL	NOTE
40	6264748	C.H. flow pipe		
41	6295501	C.H. filter 3/4" M x 3/4" M		
42	2030228	Gasket Ø 17x24x2		
43	• 6146701	100°C safety stat		
44	• 6277204	Water trap		
45	6189574	Water trap fixing bracket		
47	• 6017310	Flexible pipe		
49	2030226	Gasket Ø 10,2x14,8x2		
50	6138880	Frame assembly lower side		
51	6146302	Brass nut 3/4"		
52	6226607	Pipe fixing spring		
53	6028705	Gasket EP709 for Dab		
54	2000201	Screw M5x40		
55	• 6040201	Pressure relief valve		
56	6100202	Ogive for pipe Ø 15		
57	6168401	Locking nut for pipe Ø 15		
59	6288200	Sealed chamber side panel		
60	• 6225707	Air pressure switch		
60 A	6227515	Heat exchanger inlet pipe		25
61	6280500	3-ways junct. with press. test nipple		30
62	6280550	Cap for 3-ways junction		
63	6146303	Brass Nut 1/8"		
64	6243820	SIT gas valve type 845 SIGMA		
65	6226850	Gas inlet pipe		
66	6226945	Pipe connecting gas valve-main burner		
67	2030227	Gasket Ø 12x18x2		
68	6289817	Control panel		
69	6273210	Guidelight - 2 ways out		
70	• 6217005	Temperature and pressure gauge		
71	6301400	Main PCB		
72	6201505	Trimmer spindle Ø 6		
73	6201502	Trimmer spindle Ø 6		
74	2211610	Earth faston		
75	• 6269810	Ignition cable		
76	6289900	Control panel protecting cover		
77	6290300	Control panel cable cover		
78	6290200	Room stat connection cover		
79	6290100	White knob Ø 40		

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POSITION	CODE	DESCRIPTION	MODEL	NOTE	POSITION	CODE	DESCRIPTION	MODEL	NOTE
80	6009585	Control panel bracket			5187323	Technyl hydraulic group			30
81	6131401	Microswitch for flowmeter			5191187	Complete control panel			25
82	5191900	Divertor valve microswitch + support			6127210	Main cable L=2000			25
84	6290014	Flap door			6299924	6 pole Stacko connector CN7			
86	2051100	Retaining spring			• 6233506	Fuse T1,6A 250V			
87	6288310	Sealed chamber front panel			6281523	C.H. Technyl manifold			
88	6001210	Peephole			6281524	D.H.W. Technyl manifold			
89	6287331	Casing			8085606	90° elbow with take-off points			
90	2013302	Fastener for self tapping screw			8102110	Gasket and flange kit			
91	2004510	Screw 8Fx7/8"			6289580	Cable + electrode P.C. resistance			
92	6112420	Control panel screw			5184817	Fitting cocks kit			25
93	6028624	Air diaphragm Ø 875			• 5144716	Conversion kit to LPG			
94	6142330	Quarter bend 1/2" x 15			5144719	Conversion kit to LPG			
95	6177505	Ball cock 3/4" x 22			6299988	4 pole Lumberg cable connector CN2			
96	6177506	Ball cock 1/2" x 15			• 6281506	O-ring kit for hydraulic group			
97	6177530	Gas cock 3/4" F x 15			6281507	Split-pin kit for hydraulic group			
98	6157602	Pressure relief valve drain pipe			6281534	Gaskets kit			
99	• 5192600	Dab VA55 pump kit		25	6299923	14 pole Lumberg cable connector CN6		up to s.n. 3846300420	
99 A	• 5192601	Dab VA65 circulating pump kit		30	6319101	14 pole Lumberg cable connector CN6		From s.n. 3846300421	
100	6281509	Motor ring pump Dab VA55							
100 A	6281511	Motor ring pump WSC F60		30					
101	5192200	Gasket for sealed chamber							
102	6263912	Fan pressure test point							
103	6226429	O-ring 121							
104	• 6013101	Automatic air vent							
105	6265601	Plate-type heat exchanger		25					
105 A	6265603	Plate-type heat exchanger		30					
107	6281500	Straight fitting 3/4"							
108	6281501	Straight fitting 1/2"							
109	• 6017210	Manual air vent 1/4"							
110	• 6281502	Flow water switch spare parts							
111	• 6281504	Divertor valve							
112	6281512	Water rate adjuster							
114	6154402	Main burner nozzle NP 130 natural gas							
114 A	6154410	Main burner nozzle NP 77 GLP							
115	6247360	Cap for time programmer							
116	2005201	Screw "HILLO" TSP 3x12							
117	6058811	Smoke deflector							

Products reference:

8104012 : Ecomfort Plus 25 HE

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Check the correspondence with the boiler data plate.

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